

**D-STOP BARS**

Unique and versatile D-Stop Bars, with spring loaded plungers, are an efficient way to locate and position stock against a stop.

The D-Stop Bars are "distortion tolerant", for welded structures allowing easy part removal. They consist of a rounded end stop, a flat end stop, and long stop edges, and can be locked into position with Ball Lock Bolts (pg. 44), or Socket Head Shoulder Screws (pg. 45). Use the round end to locate any round or irregular shaped parts. Full length slots give you numerous mounting positions.

The Anodized Aluminum D-Stop Bars are lightweight and easy to maneuver. Mount D-Stop Bars using 3/8-16" hex head screw and Threaded Adapters, (sold separately) Part Nos. TXT5204 or TXT5304. See pg. 43.

Part No. T50632-01 does not include the washer, spring loaded pin, and 3/8" hex head screw. Mount to the tabletop using Ball Lock Bolts or Socket Head Screws.



\* 0.47" and 0.5" thicknesses for use as spacers.



Use the round end to hold against curved or odd shaped stock.



The spring loaded pin provides variable pressure for the quick locating, placement and removal of stock.



Part No.	Dimension (in)	Slot Length (in)	Threaded Holes	Threaded Hole Distance (in)	Weight (lb)
T50615	3.6 x 1 x 0.5	2.4	2 x M4	0.65	0.1
T50632-01	4.8 x 1 x 0.47	3	--	--	0.1
T50635	6.2 x 1.25 x 0.5	4.6	2 x M5	0.87	0.2

\* Two threaded holes for mounting toggle clamps / accessories.

**RIGHT ANGLE BRACKETS**

These precision machined angle squares hold material at 90°. The holes and slots combination allow for infinite adjustments in fixturing. For heavy duty applications, see the Riser Blocks on pg. 35.



Part No.	Dimension (in)	Plate Thickness (in)	Holes	Slot Length (in)	Weight (lb)
T50304	1.6 x 3.6 x 1.18	0.47	1	2.6	0.5
T50305	3.6 x 3.6 x 1.18		3	2.6	0.7
T50310	3.6 x 6 x 1.18		3	5	1.0
T50320	7.6 x 6 x 1.18		7	5	1.3
T50330	12 x 6 x 2		11	5	4.5

