

LN-25 PRO™

SEMI-AUTOMATIC WIRE FEEDERS



Shown:
LN-25 PRO Standard Model
(K2613-5)

PORTABLE INDUSTRIAL WIRE FEEDERS

LN-25 PRO series wire feeders are designed to be simple, reliable and easy to service. These voltage-sensing feeders are compatible with any CV welding power source. Whether you are an ironworker, pipeline welder, or weld at a construction site, shipbuilding facility or metal fabrication shop, we have the right semi-automatic wire feeder for you.

Processes »

MIG, MIG-STT[®](1), Flux-Cored

Applications »

Construction, Shipbuilding, Rental Fleet, Pipe, Metal Fabrication

Output »



Input »



All Models
Across the Arc



K2614-6 Only
Control Cable

Product Numbers »

K2613-5 PRO Standard
K2613-7 PRO Extra Torque
K2614-6 PRO Dual Power
K2614-5 PIPE
K2614-9 Ironworker[®]

⁽¹⁾ STT[®] capability only with K2614-6 Dual Power Model and K1525-1 Inverter[®] STT[®] II power source.

RECOMMENDED POWER SOURCES

LN-25 PRO

The LN-25 PRO line is powered "Across-the Arc". This means that it uses the open circuit voltage of the power source to power the feeder and can run off of any power source with 15-110V DC available at the studs. This gives excellent wire feeder portability because no control cable is needed. That means the LN-25 Pro machines will power off any machine that provides 15-110V DC at the studs.

The LN-25 PRO Dual Power wire feeder may also be powered through a control cable. Listed below are recommended power sources.

• *Flextec® Family* • *Ranger® Engine Driven Welders* • *Vantage® Engine Driven Welders* • *CV Family* • *Idealarc® DC Family* •

RECOMMENDED ACCESSORIES



K126 PRO Innershield® Gun

350 A, 60% duty cycle air-cooled gun for flux-cored self-shielded Innershield welding. Magnum PRO expendable parts.

Order K126-11 (15 ft/4.5 m,

K613-6 Gun Connector)

Order K126-12 (15 ft/4.5 m,

K466-10 Gun Connector)

See publication E12.111



Magnum Self-Shielded Gun and Cable Assemblies

Available 250-600 amps.

See publication E12.110



Magnum PRO Gun and Cable Assemblies

250-550 amps, air-cooled, gas-shielded welding guns.

See publication E12.01



Magnum PRO Curve Semiautomatic Guns

Magnum PRO Curve guns for MIG or flux-cored, gas-shielded welding. Combine our classic curved handle with our Copper Plus™ contact tips and Magnum PRO gun expendables to deliver long hours of fabrication welding with less frequent tip and gun expendable parts changes.

See publication E12.05



Prewflow, Postflow and Burnback Time Kit

Provides adjustable delay of power source output shut off to prevent electrode sticking in crater when using high wire feed speeds.

Order K2330-2



Work and Wire Feeder 2/0 Weld Cable Package

Includes Twist Mate connectors, work clamp, 15 ft. (4.5 m) work cable and 10 ft. (3.0 m) electrode cable. Rated 350 amps, 60% duty cycle.

Order K1803-1



Weld Cable Package

Work & Power Lead 2/0 - Tweco Male & GC500 / Tweco Male & Lug - 10 ft (3 m)

Includes Tweco-style Cam-Lock connectors, work clamps, 10 ft. (3.0 m) work cable and 10 ft. (3.0 m) electrode cable. Rated 350 amps, 60% duty cycle.

Order K1803-2



Weld Cable Package - Work Lead - TM & GC500 Ground Clamp (2/0, 350A, 60%) - 15 ft (4.5 m)

Includes Twist Mate (Dinse) connector, ground clamp, 15 ft. (4.5 m) 2/0 cable. Rated 350 amps, 60% duty cycle.

Order K1803-3



Work Clamp

Jaws open full 2-1/2 in. (63 mm). Welding cable lug bolts directly to the work clamp. 60% duty cycle. Select K910-1 for 300 Amp applications. K910-2 for 500 Amp.

Order K910-1 & K910-2



Tweco-Style Plug

Female, 1/0 through 2/0.

Order K3416-70



Tweco-Style Receptacle

Female, 1/0 through 2/0.

Order K3417-70



Tweco-Style Plug

Male, 3/0 through 4/0.

Order K3416-90



Tweco-Style Receptacle

Female, 3/0 through 4/0.

Order K3417-90



Deluxe Adjustable Gas Regulator

Deluxe Gas Regulator for Mixed Gases, Adapter for CO₂ and 10 ft. (3.0m) Hose.

Order K586-1



Wire Feed Speed Meter

A wire feed speed meter with digital display.

Order K283



Jumper Plug Kit

For use with CV only power sources with 14 pin MS-type wire feeder connections and no contactor control switch. Jumper plug kit closes contactor for always hot welding output.

Order K484



14 Lb. Innershield Coil Adapter

Permits 14 lb. (6 kg) Innershield® electrode coils to be mounted on 2 in. (51 mm) O.D. spindles. Wire not included.

Order K435



8 In. O.D. Spool Adapter

For small spools. Permits 8 in. (203 mm) O.D. spools to be mounted on 2 in. (51 mm) or 2.5 in. (64 mm) O.D. spindles.

Order K468



Replacement Case Kit

Replace a damaged case without replacing the entire unit.

Order K2596-2 (plastic)



Twist Mate Cable Plug

For connecting welding cable to output terminal receptacles.

For 2/0 - 3/0 (70 - 90 mm²) cable.

Order K852-95