

Replacement Parts » Welding Helmets

Product Name	Dimensions	Package Quantity	Product Number	VIKING® Industrial Passive™	VIKING® 1740 Series	VIKING® 1840 Series	VIKING® 2450 Series	VIKING® 2450D Series	VIKING® 3350 Series
Shade 11 Filter Plate	4.50 x 5.25 in. (114 x 133 mm)	1	KP4003-1	•					
1740 ADF Cartridge	DIN 110 X 90	1	KP3284-2		•				
1840 ADF Cartridge	DINS 110 X 90	1	KP2853-3			•			
2450 Series ADF Cartridge	STD 4 X 5	1	KP2932-3				•		
2450D Series ADF Cartridge	STD 4 X 5	1	KP3243-3					•	
3350 Series ADF Cartridge	STD 4 X 5	1	KP3045-3						•
1840 Inside Cover Lens	96 x 51.6 x 1.0 mm (3.78 x 2.03 x .04 in)	5	KP2897-1			•			
2450/3350 Outside Clear Cover Lens	114 x 133 x 1.0 mm (4.5 x 5.25 x .04 in)	5	KP2898-1	•			•	•	•
2450/3350 Bulk Outside Cover Lens	114 x 133 x 1.0 mm (4.5 x 5.25 x .04 in)	50	KP4628-1	•			•	•	•
2450 Inside Clear Cover Lens	98.5 x 66.5 x 1.0 mm (3.88 x 2.62 x .04 in)	5	KP2931-1				•	•	
1740/1840 Outside Clear Cover Lens	114 x 100 x 1.5 mm (4.5 x 3.94 x .06 in)	5	KP3043-1		•	•			
1740/1840 Bulk Outside Cover Lens	114 x 100 x 1.5 mm (4.5 x 3.94 x .06 in)	50	KP4627-1		•	•			
3350 Inside Clear Cover Lens	94.7 x 89.7 x 1.0 mm (3.73 x 3.53 x .04 in)	5	KP3044-1						•
1740 Inside Clear Cover Lens Kit	95.9 x 47.2 x 1.00 mm	5	KP3283-1		•				
CR2450 Lithium Battery	N/A	1	KP4491-1			•	•	•	•
Retaining Frame	2 x 4.25 Frame, 2.5 Mag	1	KP4004-1	•					
Cheater Lens 1.00 Mag	2 x 4.25 Frame, 1.0 Mag	1	KP3046-100	•	•	•	•	•	•
Cheater Lens 1.25 Mag	2 x 4.25 Frame, 1.25 Mag	1	KP3046-125	•	•	•	•	•	•
Cheater Lens 1.50 Mag	2 x 4.25 Frame, 1.5 Mag	1	KP3046-150	•	•	•	•	•	•
Cheater Lens 1.75 Mag	2 x 4.25 Frame, 1.75 Mag	1	KP3046-175	•	•	•	•	•	•
Cheater Lens 2.00 Mag	2 x 4.25 Frame, 2.0 Mag	1	KP3046-200	•	•	•	•	•	•
Cheater Lens 2.25 Mag	2 x 4.25 Frame, 2.25 Mag	1	KP3046-225	•	•	•	•	•	•
Cheater Lens 2.50 Mag	2 x 4.25 Frame, 2.5 Mag	1	KP3046-250	•	•	•	•	•	•
Sweatband	N/A	2	KP2930-1	•	•	•	•	•	•
VIKING™ X6 Headgear™ Kit	N/A	1	KP4470-1	•	•	•	•	•	•
VIKING™ Ratchet Style Headgear Kit	N/A	1	KP4100-1	•	•	•	•	•	•
VIKING™ Pivot Headgear Kit	N/A	1	KP3908-1	•	•	•	•	•	•
Halo Style Hard Hat Adapter	N/A	1	KP3047-1	•	•	•	•	•	•
VIKING™ Slotted Hard Hat Adapter	NA	1	KP3486-1	•	•	•	•	•	•
Cotton Backpad for VIKING™ X6 Headgear	NA	2	KP4541-1	•	•	•	•	•	•
2450D Black Replacement Shell	N/A	1	S27978-54			•			
2450D Outside Cover Lens Seal	N/A	1	S27978-58		•	•			
2450D ADF Holder	N/A	1	S27978-55		•	•			
2450/3350 Matte Black Replacement Shell	N/A	1	KP4561-1					•	•
2450/3350 Gloss Black Replacement Shell	N/A	1	KP4560-1					•	•
Grind Button Replacement	N/A	1	KP4560-1					•	•
Outside Cover Lens Seal	N/A	1	S27978-32	•			•	•	•
ADF Holder	N/A	1	S27978-33	•			•	•	•
Black Replacement Shell (matte finish)	N/A	1	S27978-95		•				

• Compatible