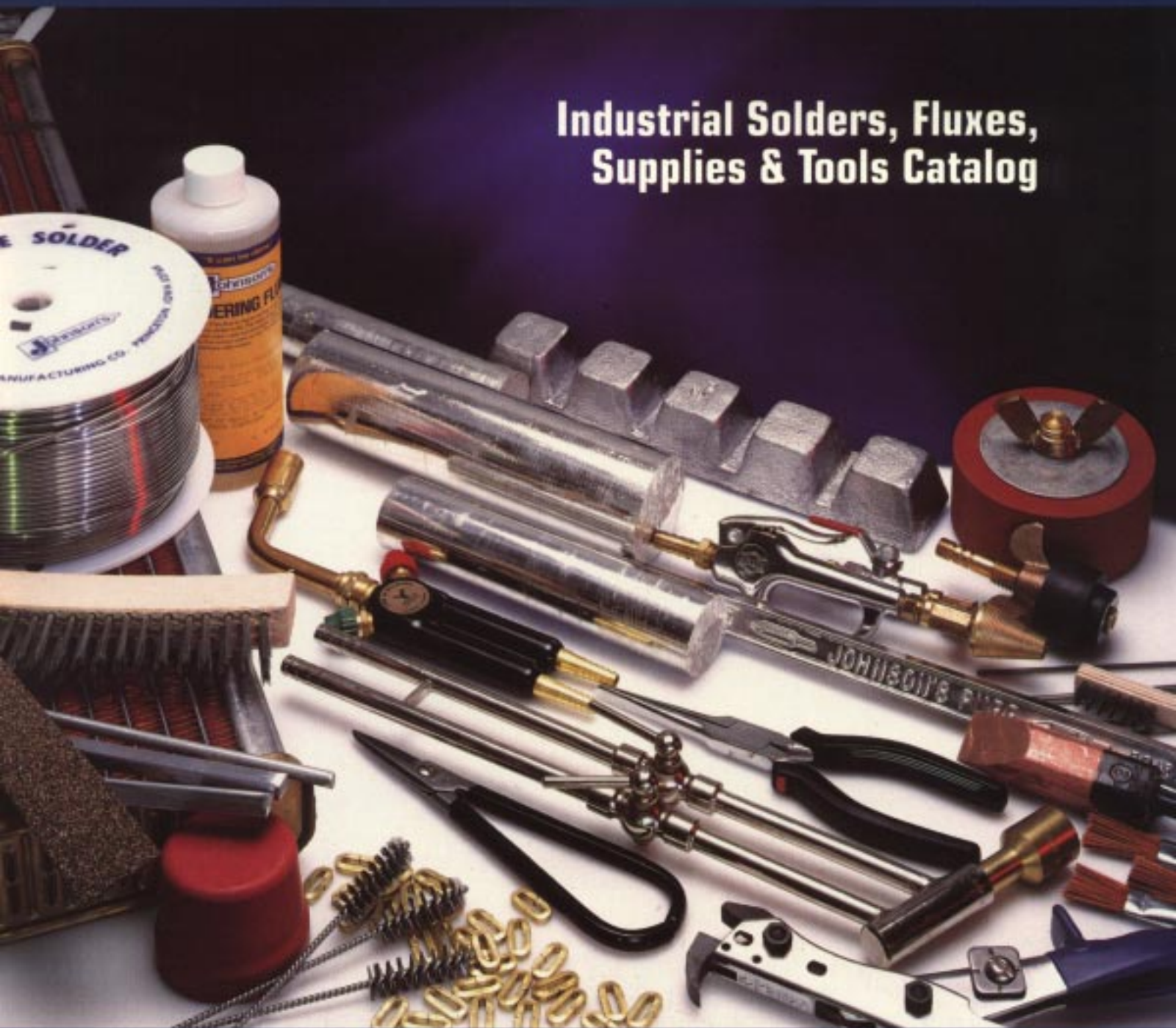


JOHNSON

INNOVATION IN SOLDER TECHNOLOGY SINCE 1909

**Industrial Solders, Fluxes,
Supplies & Tools Catalog**



"It Can Be Done" *With* Johnson



SILVER BRAZING & SUNDRIES



LLOYD'S NO.7 SILVER BRAZING FLUX

For the Strongest Silver Solder Joints

This smooth white paste flux is excellent for silver brazing (also called silver soldering) from 800 to 1650°F. Lloyd's No. 7 enables all silver solders and phos-copper alloys to flow at their lowest temperature. Works great on brass, copper, iron, steel and stainless steels. Lloyd's No. 7 is usually thinned with water to form a slurry that is easy to apply. Will not crystallize; if allowed to dry out, simply add a little more water and stir in. Residues are water soluble; hot water speeds the flux removal process.

ITEM	SINGLE PART NO.	CASE PART NO.	NO. IN CASE	SHIP WT. CASE
12 Oz. Squirt	07-05	07-06	12	12#
1/2 Lb. Jar	07-07	07-08	12	8#
1 Lb. Jar	07-09	07-10	12	15#
4 Lb. Jar	07-11	07-12	4	26#
55 Lb. Pail	07-13		1	58#

PHOS-COPPER BRAZING ALLOYS

Contains 5% and 15% Silver Respectively

For low temperature brazing of brass and copper. These alloys should not be used on steel. 5% Phos-Copper is an economical alloy, recommended where close fit-ups can not be maintained. 15% Phos-Copper is recommended where ductility is of prime importance. Both alloys work best with Lloyd's No. 7 Silver Brazing Flux.

ITEM	PART NO.	SHIP WT.
1 Lb. 5% Silver, 1/16." Dia.	905-03	1#
1 Lb. 15% Silver, .050" x 1/8"	915-03	1#

JOHNSON'S SUPERBRAZE

Contains Silver, Flows Like 15%

An amazingly fine Phos-Copper Brazing Alloy with flow and strength characteristics similar to that of 15% phos-copper. Superbrazes melts fast and holds strong to make repair jobs quick, easy and economical. It is the ultimate brazing alloy for copper/brass radiator repair. Not for use on iron based alloys. Use with Lloyd's No. 7 Silver Brazing Flux for the best results.

ITEM	PART NO.	SHIP WT.
1 Lb. Superbrazes, .050" x 1/8"	910-03	1#

JOHNSON'S BEAR CLAMP (not shown)

Economical Radiator Positioner

Positions automobile radiators for many types of repairs. Johnson's Bear Clamp features adjustable height, tilt rotation and span. Its clamping arm may be used separately like a bulldog clamp. Set includes arm, base, claws, jaws and paws.

ITEM	PART NO.	SHIP WT.
Bear Clamp, Complete	427-CS	20#
Bear Clamp with Jaws	427-01	6#
Jaws Only - Set of 2	427-02	1#
Paws Only - Set of 2	427-03	2#
Claws Only - Set of 2	427-04	3#
Mounting Base	427-05	11#

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