

Plasma Cutter Accessories

Automation Kits



Spectrum 875 Auto-Line automation kit shown.

Automation Kits for Spectrum 875 and 875 Auto-Line 301156 For Spectrum 875.

301157 For Spectrum 875 Auto-Line.

Upgrades hand-held torch packages to add machine torch capabilities. Automation kit for Spectrum 875 Auto-Line (**301157**) includes a remote pendant control for manual on/off. Machine torches are NOT included in kits and must be ordered separately.

Cables and Cable Covers



Flexible Work Cable

234838 20 ft. (6.1 m)

234930 50 ft. (15.2 m)

Work cable with quick connect and heavy-duty clamp.



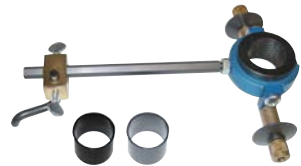
Cable Covers

239642 20 ft. (6.1 m)

231867 25 ft. (7.6 m)

231868 50 ft. (15.2 m)

Cutting Guides



Plasma Circle-Cutting Guides 253055

For XT30/XT40/XT60 torches. Cut straight lines or circles up to 12 inches in diameter.



Suction/Magnetic Pivot Base 195979

Add this to your cutting guide for convenient attachment to all flat surfaces. The extended arm accommodates holes up to 30 inches in diameter.



Plasma Standoff Roller Guide 253054

Helps maintain recommended standoff distance to maximize cutting performance and improve tip life.

Filters



In-Line Air Filter Kit 228926

For Spectrum 375 X-TREME/625 X-TREME/875/875 Auto-Line. Mounts to back of the plasma cutter. Includes male and female 1/4-inch NPT quick-disconnect fittings and hose for easy on/off connection. The replaceable filter element (**228928**) filters for removal of 99.9 percent of water, dirt and oil.



RTI Filter and Bracket 300491

For Spectrum 875/875 Auto-Line. Can be mounted on plasma cutter or on wall. Install as close as possible to point of air consumption. The replaceable filter element (**212771**) filters as small as one micron for removal of 99.9 percent of water, dirt and oil.

Plugs and Cords

MVP™ Plugs



219258

For 6-50P power cable (230/240 V, 50 A).



219261

For 5-15P power cable (115/120 V, 15 A).



219259

For 5-20P power cable (115/120 V, 20 A).

For Spectrum 375 X-TREME, Millermatic 211, Multimatic 200/215/220 AC/DC, Thunderbolt 160, Diversion, Syncrowave 210 and Fusion. Allows connection of machine to 115/120-volt or 230/240-volt receptacles without tools — just choose the plug that fits the receptacle.

MVP™ Adapters



Female Receptacle



254328

For connection to 6-50P receptacle (240 V, 50 A).



254330

For connection to 5-15P receptacle (120 V, 15 A).



254331

For connection to 5-20P receptacle (120 V, 20 A).

For Spectrum 625 X-TREME. Allows connection of machine to 120- or 240-volt receptacles without tools — just choose the adapter cord that fits the receptacle.



Female Receptacle

Full KVA Adapter Cord 300517

NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240-volt plug to common Millermatic and Spectrum 240-volt plug.

230-Volt Extension Cord 770644

20-foot (6.1 m) NEMA 6-50P to NEMA 6-50R heavy-duty extension cord. 8-gauge cord has lighted ends that show power is on and a molded integrated strain relief.

Protective Case



X-CASE 300184

For Spectrum 375 X-TREME/625 X-TREME.

Torches

See your Miller distributor for complete information on the following XT plasma torches and their consumables:



Spectrum Plasma Cutter Hand-Held Torches

For Spectrum 375 X-TREME

249949 12 ft. (3.7 m) XT30

For Spectrum 625 X-TREME

260633 12 ft. (3.7 m) XT40

260635 20 ft. (6.1 m) XT40

For Spectrum 875 and 875 Auto-Line

249953 20 ft. (6.1 m) XT60

249954 50 ft. (15.2 m) XT60



Spectrum 875 and 875 Auto-Line Plasma Cutter Machine Torches

249955 25 ft. (7.6 m) long body XT60M

249956 50 ft. (15.2 m) long body XT60M

257464 25 ft. (7.6 m) short body XT60M

263952 50 ft. (15.2 m) short body XT60M



Each consumable kit includes a storage box.

Plasma Torch Consumable Kits

253520 For XT30 torch. Includes five electrodes, five tips, one swirl ring, one retaining cup, one o-ring and silicone grease.

253521 For XT40 torch. Includes five electrodes, five 40-amp tips, three 30-amp tips, one 40-amp drag shield, two 30-amp drag shields, one deflector, one o-ring, one swirl ring, one retaining cup, one 40-amp gouge tip, one gouge shield and silicone grease.

256033 For XT60 torch. Includes three standard electrodes, three standard tips, one drag shield, one deflector, one o-ring, one swirl ring, one retaining cup, one gouge tip, one gouge shield and silicone grease.

127493 Empty consumable storage box.