

Drive Rolls and Wire Guides

Wire Size	V-Grooved Kit	V-Knurled Kit	V-Grooved Drive Roll Only	Wire Guides		U-Grooved Kit	U-Cogged Kit	Nylon Wire Guides	
				Inlet	Intermediate			Inlet	Intermediate
0.6 mm (.023/.025 in.)	087132	—	—	056192	056206	—	—	—	—
0.8 mm (.030 in.)	046780	—	—	056192	056206	—	—	—	—
0.8/1.0 mm (.030/.040 in.)	—	—	203526	056193	056207	—	—	—	—
0.9 mm (.035 in.)	046781	046792	—	056193	056207	044750	—	058854	058853
1.0 mm (.040 in.)	191917	—	—	056193	056207	—	—	—	—
1.0/1.2 mm (.040/.045 in.)	—	—	189285	056193	056207	—	—	—	—
1.2 mm (.045 in.)	046782	046793	—	056193	056207	046785	083319	058854	058853
1.3/1.4 mm (.052 in.)	046783	046794	—	056195	056209	046786	083320	058836	058837

Base selection of drive rolls upon the following recommended usages:

1. V-Grooved rolls for hard wire.
2. V-Knurled rolls for hard-shelled cored wires.
3. U-Grooved rolls for soft and soft-shelled cored wires.
4. U-Cogged rolls for extremely soft-shelled wires (usually hard surfacing types).

Genuine Miller® Accessories



Water-cooled interconnecting cable assembly shown.

Interconnecting Cable Assembly

Air-Cooled

- 058019242 1.5 m (4.9 ft.)
- 058019243 2.5 m (8.2 ft.)
- 058019244 5 m (16.4 ft.)
- 058019245 10 m (32.8 ft.)
- 058019246 15 m (49.2 ft.)
- 058019247 20 m (65.6 ft.)

Water-Cooled

- 027112337 1.5 m (4.9 ft.)
- 058019237 2.5 m (8.2 ft.)
- 058019236 5 m (16.4 ft.)
- 058019239 10 m (32.8 ft.)
- 058019240 15 m (49.2 ft.)
- 058019241 20 m (65.6 ft.)

70 mmq weld cable, control cable and gas hose. Water-cooled assemblies adds water hose.

Work Cables with Clamp

- 057014148 300 A, 50 mmq, 3 m (10 ft.)
- 057014149 300 A, 50 mmq, 5 m (16.4 ft.)
- 057014150 400 A, 70 mmq, 3 m (10 ft.)
- 057014151 400 A, 70 mmq, 5 m (16.4 ft.)
- 057014141 500 A, 95 mmq, 3 m (10 ft.)
- 057014142 500 A, 95 mmq, 5 m (16.4 ft.)



Power source and cooler shown with universal running gear and handles.

Universal Trolley 018035028

Features two heavy-duty 250 mm wheels and two 100 mm rubber swivel casters for maximum maneuverability.

Handle Kit 058066130

Durable, heavy-duty ergonomic handles are designed for comfort, aid maneuverability and double as cable holders. For XMS/Dynasty/Maxstar with the universal trolley (018035028).



Feeder Swivel 028066300

Assembly rotates feeder as welding operator changes positions to reduce gun cable strain. For XMS MPa, ST-24 and ST-44 wire feeders.

Feeder Wheel Kit 028066302

Running gear for feeder includes four swivel wheels. Provides mobility for XMS MPa, ST-24 and ST-44 wire feeders.



Low-Conductivity Coolant (clear, pre-mixed) 043810

For TIG and MIG applications. NOT for use in push-pull systems or systems where aluminum is in coolant path/circuit. Sold in multiples of four in 3.78-liter recyclable plastic bottles. Miller coolants contain a base of ethylene glycol and deionized water to protect against freezing to -37° Fahrenheit (-38°C) or boiling to 227° Fahrenheit (108°C).