

# Accessories

## Plasma Cutter Accessories

### Automation Kits



#### Automation Kit for Spectrum 625 X-TREME 301158

Upgrades quick-connect hand-held torch packages to add machine torch capabilities.

Includes front panel with built-in remote control cable receptacle. Machine torches are NOT included in kits and must be ordered separately.



Automation kit (301157) shown.

#### Automation Kits for Spectrum 875 and 875 Auto-Line 301156 For Spectrum 875.

#### 301157 For Spectrum 875 Auto-Line.

Upgrades hand-held torch packages to add machine torch capabilities. Automation kit for Spectrum 875 Auto-Line (301157) includes a remote pendant control for manual on/off. Machine torches are NOT included in kits and must be ordered separately.

### Cables and Cable Covers



**Flexible Work Cable**  
**234838** 20 ft. (6.1 m)  
**234930** 50 ft. (15.2 m)  
 Work cable with quick connect and heavy-duty clamp.



**Cable Covers**  
**239642** 20 ft. (6.1 m)  
**231867** 25 ft. (7.6 m)  
**231868** 50 ft. (15.2 m)

### Cutting Guides



#### Plasma Circle-Cutting Guides 253055

For XT30C/XT30/XT40/XT60 torches. Cut straight lines or circles up to 12 inches in diameter.



#### Suction/Magnetic Pivot Base 195979

Add this to your cutting guide for convenient attachment to all flat surfaces. The extended arm accommodates holes up to 30 inches in diameter.



#### Plasma Standoff Roller Guide 253054

Helps maintain recommended standoff distance to maximize cutting performance and improve tip life.

### Filters



#### In-Line Air Filter Kit 228926

For Spectrum 375 X-TREME/625 X-TREME/875/875 Auto-Line. Mounts to back of the plasma cutter. Includes male and female 1/4-inch NPT quick-disconnect fittings and hose for easy on/off connection. The replaceable filter element (228928) filters to .85 microns for removal of 99.9 percent of water, dirt and oil.



#### RTI Filter and Bracket 300491

For Spectrum 875/875 Auto-Line. Dryer will remove water, dirt and oil as small as one micron with 99.9 percent efficiency. Can be mounted on plasma cutter or on wall. Install as close as possible to point of air consumption. Replaceable filter element (212771).

### Plugs and Cords

#### MVP™ Plugs



**219258**  
 For 6-50P power cable (230/240 V, 50 A).



**219261**  
 For 5-15P power cable (115/120 V, 15 A).



**219259**  
 For 5-20P power cable (115/120 V, 20 A).

For Spectrum 375 X-TREME, Millermatic 211, Multimatic 200/215/220 AC/DC, Thunderbolt 160, Diversion, Syncrowave 210 and Fusion. Allows connection of machine to 115/120-volt or 230/240-volt receptacles without tools — just choose the plug that fits the receptacle.

#### MVP™ Adapters



Female Receptacle



**254328**  
 For connection to 6-50P receptacle (240 V, 50 A).



**254330**  
 For connection to 5-15P receptacle (120 V, 15 A).



**254331**  
 For connection to 5-20P receptacle (120 V, 20 A).

For Spectrum 625 X-TREME. Allows connection of machine to 120- or 240-volt receptacles without tools — just choose the adapter cord that fits the receptacle.



Female Receptacle

#### Full KVA Adapter Cord 300517

NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240-volt plug to common Millermatic and Spectrum 240-volt plug.

#### 230-Volt Extension Cord 770644

20-foot (6.1 m) NEMA 6-50P to NEMA 6-50R heavy-duty extension cord. 8-gauge cord has lighted ends that show power is on and a molded integrated strain relief.

### Protective Covers



**X-CASE 300184**  
 For Spectrum 375 X-TREME/625 X-TREME.

### Torches

See your Miller® distributor for complete information on the following XT plasma torches and their consumables:



#### Spectrum Plasma Cutter Hand-Held Torches

**For Spectrum 375 X-TREME**  
**249949** 12 ft. (3.7 m) XT30

**For Spectrum 625 X-TREME**  
**260633** 12 ft. (3.7 m) XT40  
**260635** 20 ft. (6.1 m) XT40

**For Spectrum 875 and 875 Auto-Line**  
**249953** 20 ft. (6.1 m) XT60  
**249954** 50 ft. (15.2 m) XT60



#### Spectrum Plasma Cutter Machine Torches

**For Spectrum 625 X-TREME**  
**259305** 25 ft. (7.6 m) long body XT40M  
**257462** 25 ft. (7.6 m) short body XT40M

**For Spectrum 875 and 875 Auto-Line**  
**249955** 25 ft. (7.6 m) long body XT60M  
**249956** 50 ft. (15.2 m) long body XT60M  
**257464** 25 ft. (7.6 m) short body XT60M  
**263952** 50 ft. (15.2 m) short body XT60M



Each consumable kit includes a storage box.

#### Plasma Torch Consumable Kits

**253520** For XT30 torch. Includes 5 electrodes, 5 tips, 1 swirl ring, 1 retaining cup, 1 o-ring and silicone grease.

**253521** For XT40 torch. Includes 5 electrodes, 5 tips (40 A), 3 tips (30 A), 1 drag shield (40 A), 2 drag shields (30 A), 1 deflector, 1 o-ring, 1 swirl ring, 1 retaining cup, 1 gouge tip (40 A), 1 gouge shield and silicone grease.

**256033** For XT60 torch. Includes 3 standard electrodes, 3 standard tips, 1 drag shield, 1 deflector, 1 o-ring, 1 swirl ring, 1 retaining cup, 1 gouge tip, 1 gouge shield and silicone grease.

**127493** Empty consumable storage box.