••• Accessories

Engine Drive Accessories
Also see Trailers on page 129.

Big Blue Accessories

Cable Holder   043946
For Big Blue 500 Pro/600 Series/800 Series.

Vandalism Lockout Kit 399802 Field
For Big Blue 500 Pro/600 Series. Lockable hinged steel panels cover and protect name plate gauges and ignition switch (padlock included). Also includes engine compartment door lock and key.

Blue Star Accessories

Lifting Eye   195353
For Fusion and Blue Star.

Running Gear   301246
For Fusion and Blue Star. Compact and balanced, lightweight wheelbarrow-style running gear provides easy onsite mobility.

Bobcat and Trailblazer Accessories (Gas/LP)

Multi-Terrain Running Gear 301460
For Bobcat Air Pak. Includes two heavy-duty Never Flat™ 15-inch tires, two 8-inch rubber swivel casters and a heavy-duty handle. Recommended for all surfaces and applications and is easy to move around the jobsite.

Multi-Terrain Running Gear 300913 Inner tubes
300914 Never Flat™ tires
For gas/LP Bobcat and Trailblazer (except Air Pak models). Includes two heavy-duty 15-inch tires, two 8-inch rubber swivel casters and a heavy-duty handle. Recommended for all surfaces and applications and is easy to move around the jobsite.

Off-Road Running Gear 300909 Inner tubes
300910 Never Flat™ tires
For gas/LP Bobcat and Trailblazer (except Air Pak models). Includes four heavy-duty 15-inch tires and a rugged handle to provide maximum maneuverability.

Off-Road Running Gear with Protective Cage and Never Flat™ Tires   300912
For gas/LP Bobcat and Trailblazer (except Air Pak models). Running gear and rugged cage with cable holders protects your investment and is easy to move around the jobsite.

Protective Cage with Cable Holders
300921 *For gas/LP Bobcat and Trailblazer (except Air Pak models).*
300473 *For Trailblazer 302 Air Pak.*
Rugged cage with cable holders protects your investment. Works with Running Gear, Gas Cylinder Mounting Assembly or LP Tank Mounting Assembly.

Gas Cylinder Mounting Assembly   300918
For gas Bobcat and Trailblazer (except Air Pak models). Designed for use with Running Gear, Protective Cage, or by itself. Includes base tray with bottle bracket, vertical support rack and safety chain.
Note: Not for use with LP Tank Mounting Assembly. Not recommended for use with Protective Cover.

Hose and LP Tank Mounting Assembly   300917
For LP Bobcat and Trailblazer. Designed for use with Running Gear, Protective Cage, or by itself. Includes bracket and clamp to mount 33- and 43-pound tanks horizontally, and hose with fittings to converter.
Note: Cannot be used with Gas Cylinder Mounting Assembly. Not recommended for use with Protective Cover.

Remote Oil Drain and Filter Kit   300923 Field
For gas Bobcat and Trailblazer (except Air Pak models). Front mount for Kohler engines makes servicing easy when engine drive is mounted in tight spots.

Bobcat and Trailblazer Accessories (Diesel)

All-Purpose Running Gear with Never Flat™ Tires 300477
For diesel Bobcat and Trailblazer. Includes two heavy-duty 15-inch tires, two 8-inch rubber swivel casters and a heavy-duty handle. Recommended for all surfaces and applications and is easy to move around the jobsite.

Protective Cage with Cable Holders   195331
For diesel Bobcat and Trailblazer. Rugged cage with cable holders protects your investment. Works with Running Gear, or with trailer.
Note: Not for use with Protective Cover.

Generator Accessories

Twist Lock Adapter Cord 301489
For Fusion. L14-30R to NEMA 6-50R. Adapts engine drive 120/240-volt twist lock plug to common Millermatic and Spectrum 240-volt plug.

Female Receptacle

Female Receptacle

Full KVA Adapter Cord   300517
For Bobcat, Trailblazer and Big Blue models. NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240-volt plug to common Millermatic and Spectrum 240-volt plug.

Full KVA Plug Kit
119172 1-phase, 120/240 V, 50 A plug (NEMA 14-50P). *For Bobcat, Trailblazer and Big Blue models.*
165963 3-phase, 480 V, 30 A plug (NEMA L16-30P). *For Bobcat 3 Phase.*
254140 3-phase, 240 V, 50 A plug (NEMA 15-50P). *For Big Blue 500 Pro/600 Series/800 Series.*

Protective Covers

Protective covers (300919) and (195301) shown.

Protective Covers
Heavy-duty, water- and mildew-resistant covers protect and maintain the finish of the welder.
301245 *For Fusion and Blue Star.*
301475 *For Bobcat 200 Air Pak without Running Gear.*
301476 *For Bobcat 200 Air Pak with Running Gear.*
300919 *For gas Bobcat and Trailblazer (except Air Paks) without Protective Cage or Running Gear.*
300920 *For gas Bobcat and Trailblazer (except Air Paks) with Protective Cage or Running Gear.*
301099 *For diesel Bobcat and Trailblazer without Protective Cage or Running Gear.*
300379 *For Trailblazer 302 Air Pak.*
195301 *For Big Blue 400 Pro/400 PipePro/450 Duo CST.*
301495 *For Big Blue 500 Pro/600 Pro with Kubota.*
301113 *For Big Blue 600 Air Pak/800 Series with Deutz.*

Plasma Cutter Accessories

Automation Kits

Automation Kit for Spectrum 625 X-TREME   301158
Upgrades quick-connect hand-held torch packages to add machine torch capabilities.
Includes front panel with built-in remote control cable receptacle. Machine torches are NOT included in kits and must be ordered separately.

Automation kit (301157) shown.

Automation Kits for Spectrum 875 and 875 Auto-Line
301156 *For Spectrum 875.*
301157 *For Spectrum 875 Auto-Line.*
Upgrades hand-held torch packages to add machine torch capabilities. Automation kit for Spectrum 875 Auto-Line **(301157)** includes a remote pendant control for manual on/off. Machine torches are NOT included in kits and must be ordered separately.

Cables and Cable Covers

Flexible Work Cable
234838 20 ft. (6.1 m)
234930 50 ft. (15.2 m)
Work cable with quick connect and heavy-duty clamp.

Cable Covers
239642 20 ft. (6.1 m)
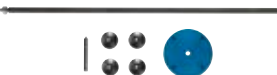**231867** 25 ft. (7.6 m)
231868 50 ft. (15.2 m)

Cutting Guides

Plasma Circle-Cutting Guides   253055
For XT30C/XT30/XT40/XT60 torches. Cut straight lines or circles up to 12 inches in diameter.

Suction/Magnetic Pivot Base   195979
Add this to your cutting guide for convenient attachment to all flat surfaces. The extended arm accommodates holes up to 30 inches in diameter.

Plasma Standoff Roller Guide   253054
Helps maintain recommended standoff distance to maximize cutting performance and improve tip life.

Filters

In-Line Air Filter Kit   228926
For Spectrum 375 X-TREME/625 X-TREME/ 875/875 Auto-Line. Mounts to back of the plasma cutter. Includes male and female 1/4-inch NPT quick-disconnect fittings and hose for easy on/off connection. The replaceable filter element **(228928)** filters to .85 microns for removal of 99.9 percent of water, dirt and oil.

RTI Filter and Bracket   300491
For Spectrum 875/875 Auto-Line. Dryer will remove water, dirt and oil as small as one micron with 99.9 percent efficiency. Can be mounted on plasma cutter or on wall. Install as close as possible to point of air consumption. Replaceable filter element **(212771).**

Plugs and Cords

MVP™ Plugs

219258
For 6-50P power cable (230/240 V, 50 A).

219261
For 5-15P power cable (115/120 V, 15 A).

219259
For 5-20P power cable (115/120 V, 20 A).

For Spectrum 375 X-TREME, Millermatic 211, Multimatic 200/215/220 AC/DC, Thunderbolt 160, Diversion, Syncrowave 210 and Fusion. Allows connection of machine to 115/120-volt or 230/240-volt receptacles without tools — just choose the plug that fits the receptacle.

MVP™ Adapters

Female Receptacle

254328
For connection to 6-50P receptacle (240 V, 50 A).

254330
For connection to 5-15P receptacle (120 V, 15 A).

254331
For connection to 5-20P receptacle (120 V, 20 A).

For Spectrum 625 X-TREME. Allows connection of machine to 120- or 240-volt receptacles without tools — just choose the adapter cord that fits the receptacle.

Female Receptacle

Full KVA Adapter Cord   300517
NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240-volt plug to common Millermatic and Spectrum 240-volt plug.

230-Volt Extension Cord   770644
20-foot (6.1 m) NEMA 6-50P to NEMA 6-50R heavy-duty extension cord. 8-gauge cord has lighted ends that show power is on and a molded integrated strain relief.

Protective Covers

X-CASE   300184
For Spectrum 375 X-TREME/ 625 X-TREME.

Torches

See your Miller® distributor for complete information on the following XT plasma torches and their consumables:

Spectrum Plasma Cutter Hand-Held Torches
For Spectrum 375 X-TREME
249949 12 ft. (3.7 m) XT30
For Spectrum 625 X-TREME
260633 12 ft. (3.7 m) XT40
260635 20 ft. (6.1 m) XT40
For Spectrum 875 and 875 Auto-Line
249953 20 ft. (6.1 m) XT60
249954 50 ft. (15.2 m) XT60

Spectrum Plasma Cutter Machine Torches
For Spectrum 625 X-TREME
259305 25 ft. (7.6 m) long body XT40M
257462 25 ft. (7.6 m) short body XT40M
For Spectrum 875 and 875 Auto-Line
249955 25 ft. (7.6 m) long body XT60M
249956 50 ft. (15.2 m) long body XT60M
257464 25 ft. (7.6 m) short body XT60M
263952 50 ft. (15.2 m) short body XT60M

Each consumable kit includes a storage box.

Plasma Torch Consumable Kits
253520 *For XT30 torch.* Includes 5 electrodes, 5 tips, 1 swirl ring, 1 retaining cup, 1 o-ring and silicone grease.
253521 *For XT40 torch.* Includes 5 electrodes, 5 tips (40 A), 3 tips (30 A), 1 drag shield (40 A), 2 drag shields (30 A), 1 deflector, 1 o-ring, 1 swirl ring, 1 retaining cup, 1 gouge tip (40 A), 1 gouge shield and silicone grease.
256033 *For XT60 torch.* Includes 3 standard electrodes, 3 standard tips, 1 drag shield, 1 deflector, 1 o-ring, 1 swirl ring, 1 retaining cup, 1 gouge tip, 1 gouge shield and silicone grease.
127493 Empty consumable storage box.