

# Preventive Maintenance kits

## For current systems

Page		Torch rebuild kit with filter		Electronics kit with pilot arc relay, contactor, torch main body	
		without coolant	with coolant	XPR300	XPR170
XPR™	200–240 V systems	428639	428640	428641	428878
	380–600 V systems	428639	428640	428642	428879
HyPerformance® plasma XD	HPR800XD® (200–240 V systems)	428263	428264		428270
	HPR800XD® (380–600 V systems)	428263	428264		428272
	HPR400XD® (200–240 V systems)	428263	428264		428270
	HPR400XD® (380–600 V systems)	428263	428264		428272
	HPR260XD® (200–240 V systems)	428263	428264		428269
	HPR260XD® (380–600 V systems)	428263	428264		428272
	HPR130XD®	428263	428264		428268
MAXPRO200®		Quick-disconnect torch rebuild and filter kit		Straight torch rebuild and filter fit	
		without coolant	with coolant	without coolant	with coolant
	MAXPRO200®	428331	428332	428333	428334

## Coolant/corrosion inhibitor

Part number	Coolant solution/corrosion inhibitor
428839 <b>NEW!</b>	Coolant solution: 70/30 PG, 55-gal.
028872	Coolant solution: 70/30 PG, 1-gal.
028873	Coolant solution: 100% PG, 1-gal.
128020	Corrosion inhibitor, benzotriazole, 16 oz.

## For legacy systems

	Part number		Description
HySpeed® HSD130®	228167		Annual kit with coolant filter element (2), coolant solution 70/30 (8), main contactor, torch main body, air filter
	Filter torch rebuild kit		Electronics kit with pilot arc relay, contactor, torch main body
	without coolant	with coolant	standard contactor
HyPerformance® plasma HPR260® (200–240 V systems)	428309	428310	428266
HyPerformance® plasma HPR260® (380–600 V systems)	428309	428310	428267
HyPerformance® plasma HPR130®	428309	428310	428265
MAX200®	228010		Annual kit with pilot arc relay, main contactor, lens (white), light bulb, coolant filter element (2), coolant solution 70/30 (8), torch main body
	228774		Preventive maintenance kit with HyPro2000 quick disconnect torch main body (220921), for systems that have been upgraded to the HyPro2000 quick disconnect torch main body
	228911		Preventive maintenance kit with HyPro2000 straight torch main body (220961), for systems that have been upgraded to the HyPro2000 straight torch main body
HT2000®	228011		Preventive maintenance kit with standard torch main body (120584), for systems that use the standard torch main body
	228840		Preventive maintenance kit with stainless steel torch main body (120356), for systems that use the stainless steel torch main body
HPR® HD3070®	228168		Annual kit with pilot arc relay, contactor switch (2), main contactor, lens (red), light bulb, coolant filter element (2), coolant solution 70/30 (8), torch main body, torch kit, quick-disconnect kit
HySpeed® HT4400®	228011		Annual kit with pilot arc relay, main contactor, lens (white), light bulb, coolant filter element (2), coolant solution 70/30 (8), torch main body