

MODEL BHA 2

Model BHA 2 adjustable head adds flexibility to machine cutting torches by allowing bevel cuts without changing the position of the torch. It can be set at any angle from 0 to 90° on either side of vertical.



- Uses Series 1 cutting tips
- Optional preheat attachment is available for use with the BHA adjustable head attachment. The preheat attachment uses replaceable tip ends

Part No.	Description
0383-0012	BHA 2
0304-0060	Preheating Attachment

Tip nut included (not shown)

MODEL 591

Model 591 strip cutter for use with machine cutting torches only. It is designed to accept two tips for use with a common torch.



- Uses Series 1 cutting tips
- Adjustable for cutting strips from 1.25" (31.8 mm) to 12" (304.8 mm) wide, and thickness up to 3" (76.2 mm)

Part No.	Description
0383-0000	591 Strip Cutter

MODEL 497 ROLLER GUIDE

Model 497 roller guide is adaptable to most styles of cutting tips. Fits over the cutting tip shank and is fully adjustable for close, accurate work.



Part No.	Description
0383-0009	497 Roller Guide

CIRCLE CUTTING ATTACHMENT

Circle Cutting Attachment is easily attached to a cutting torch or cutting attachment. The roller guide is adjustable to various heights and is designed to hold the cutting tip at exact pre-set distance from the work. Cutting range 1.5" (38.1 mm) - 28" (71.1 cm) circle.



Part No.	Description
0383-0006	D 496 Circle Cutting for Series 1 tips

TEST GAUGES

For use when accurate line pressure is needed.



Part No.	Description
1420-0004	Oxygen, Model PD-10 100# Test, 2" (50.8 mm) Dia. Gauge
1420-0003	Fuel Gas, Model PD-11 30# Test, 2" (50.8 mm) Dia. Gauge

GEAR RACKS

For use with MT 200 and MT 300 Series cutting torches

(Must be ordered separately)



Part No.	Length	Pitch	Cutting Machine	Actual Length
0319-0054	10" (254.0 mm) Rack Kit	32	MT 210 & MT 310	7.8" (198.1 mm)
0319-0055	18" (457.2 mm) Rack Kit	32	MT 318	14.5" (368.3 mm)