

Spray Master® MIG Gun Replacement Parts

#	Description	Spray Master 250 Amp		Spray Master 350 Amp		Spray Master 450 Amp	
		Part No.	Stock No.	Part No.	Stock No.	Part No.	Stock No.
1	Nozzle	HD22 Series		EL22CT Series		HD24 Series	
2	Contact Tip	11H Series		16S Series		16S Series	
3	Diffuser	HD52-11		EL52CT-16		HD54-16	
4	Nozzle Insulator	63J-3	1630-1121	63J-3	1630-1121	66J-3	1660-1836
5	Conductor Tube	MS63 Series		MS63 Series		MS63 Series	
6	Gun Hanger	152	2020-2152	152	2020-2152	152	2020-2152
7	Handle (Standard)	MS84	2060-2130	MS84	2060-2130	MS84	2060-2130
8	Handle (Locking Trigger)	MS84LC	2060-2127	MS84LC	2060-2127	MS84LC	2060-2127
9	Handle (Dual Schedule)	MS84DSRS	2060-2128	MS84DSRS	2060-2128	MS84DSRS	2060-2128
10	Binder Posts & Screws (Standard & Locking)	ELC124FM	2060-2646	ELC124FM	2060-2646	ELC124FM	2060-2646
11	Binder Posts & Screws (Dual Schedule)	122FMS	2020-2123	122FMS	2020-2123	122FMS	2020-2123
12	Rocker Switch (Dual Schedule)	MS94RSW	2060-2694	MS94RSW	2060-2694	MS94RSW	2060-2694
13	Trigger Blade Assembly	ELC94-BL	2060-2671	ELC94-BL	2060-2671	ELC94-BL	2060-2671
14	Trigger (Standard)	ELC94	2060-2647	ELC94	2060-2647	ELC94	2060-2647
15	Trigger (Locking)	MS94LC	2060-2693	MS94LC	2060-2693	MS94LC	2060-2693
16	Cable Clamp	136	2060-2690	136	2060-2690	136	2060-2690
17	Front Strain Relief Spring & Cap	MS144	2060-2131	MS144	2060-2131	MS144	2060-2131
18	10 ft (3 m) Cablehoz® Assembly (Direct Plug)	MS210	1720-2115	MS310	1730-2035	—	—
	12 ft (3.6 m) Cablehoz Assembly (Direct Plug)	MS212	1720-2116	MS312	1730-2036	MS412	1740-2116
	15 ft (4.6 m) Cablehoz Assembly (Direct Plug)	MS215	1720-2117	MS315	1730-2037	MS415	1740-2117
	25 ft (7.6 m) Cablehoz Assembly (Direct Plug)	—	—	MS325	1730-2038	MS425	1740-2118
	10 ft (3 m) Cablehoz Assembly (Euro)	—	—	—	—	MS410X	1740-2121
	12 ft (3.6 m) Cablehoz Assembly (Euro)	—	—	—	—	MS412X	1740-2122
	15 ft (4.6 m) Cablehoz Assembly (Euro)	—	—	—	—	MS415X	1740-2123
	25 ft (7.6 m) Cablehoz Assembly (Euro)	—	—	—	—	MS425X	1740-2124
19	Rear Strain Relief Spring & Cap	235RSSR	2060-2035	235RSSR	2060-2035	235RSSR	2060-2035
20	Front Cable Connector Repair Kit (Direct Plug & Euro)	MS102-RK	2060-2132	MS104-RK	2060-2133	MS104-RK	2060-2133
21	Rear Cable Connector Repair Kit (Direct Plug)	MS172-RK	2060-2134	MS174-RK	2060-2135	MS174-RK	2060-2135
	Rear Cable Connector Repair Kit (Euro)	172X-M	2020-2181	174X-M	2040-2181	174X-M	2040-2181
22	Rear Case (Direct Plug)	C6RC	2060-2041	C6RC	2060-2041	C6RC	2060-2041
	Rear Case (Euro)	X6RC	2060-2006	X6RC	2060-2006	X6RC	2060-2006
23	Miller® Control Wire	MS354-DSM	2060-2140	MS354-DSM	2060-2140	MS354-DSM	2060-2140
24	Connector Plug	Refer to Pages 87-88		Refer to Pages 87-88		Refer to Pages 87-88	
25	Conduit Assembly	Refer to Pages 125-128		Refer to Pages 125-128		Refer to Pages 125-128	
NS	Protective Cable Wrap, 50 ft (15.2 m) per box	TCR50	9900-1150	TCR50	9900-1150	TCR50	9900-1150

Classic® No. Series Replacement Parts

MIG GUNS

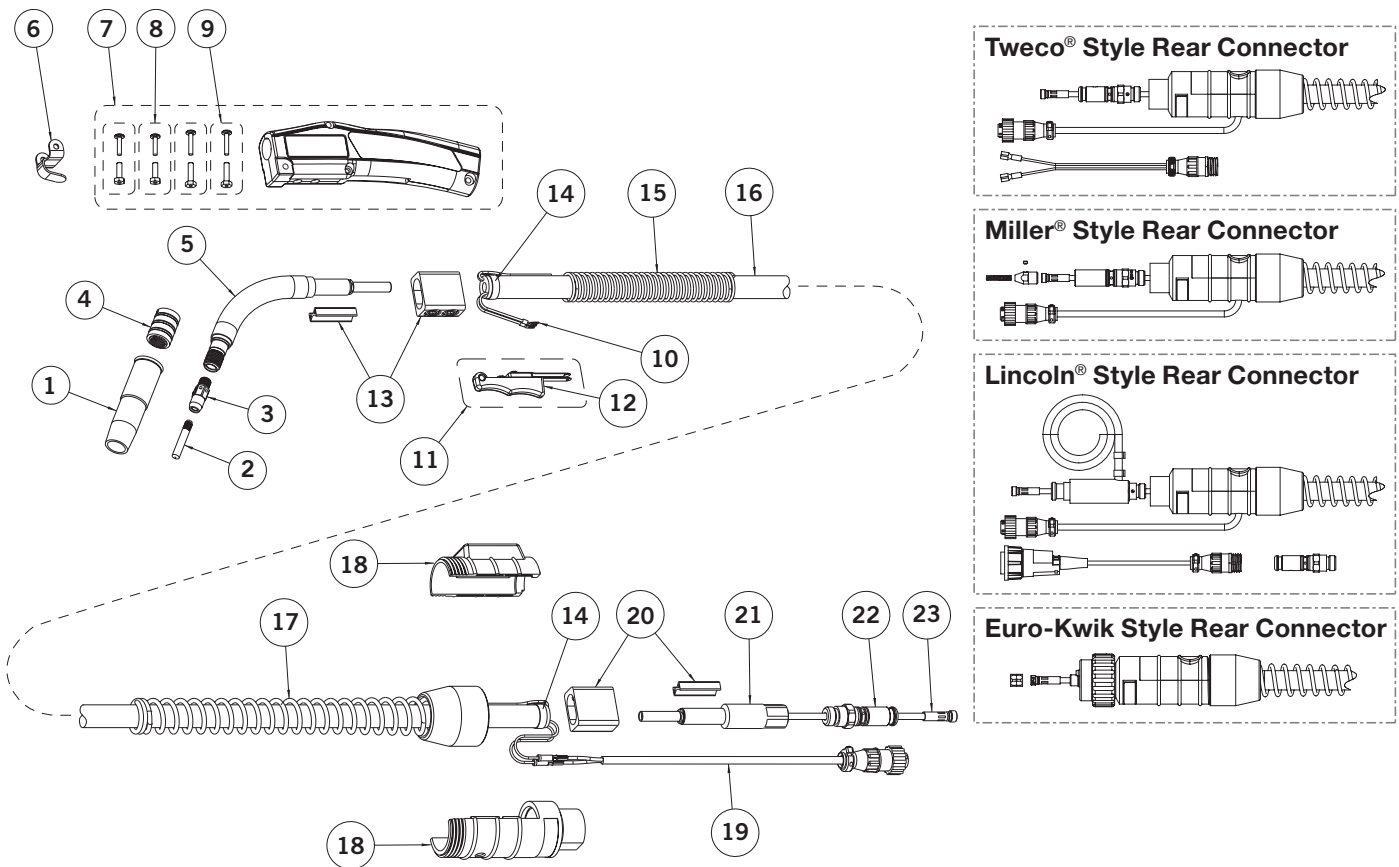
#	Description	Classic No. 1	Classic No. 2	Classic No. 3	Classic No. 4	Classic No. 5
		Part No./ Stock No.	Part No./ Stock No.	Part No./ Stock No.	Part No./ Stock No.	Part No./ Stock No.
1	Nozzle	21 Series	22 Series	23 Series	24A Series	25CT Series w/ 35CT Base
2	Contact Tip	11 Series	14 Series	14 Series	14 Series	15H Series
3	Diffuser	51	52	54A	54A	55 Series
4	Nozzle Insulator	--	32	--	34A	--
5	Conductor Tube	61 Series	62J Series	63J Series	64J Series	65J Series
6	Gun Hanger	152 2020-2152	152 2020-2152	152 2020-2152	154B 2040-2156	154B 2040-2156
7	Handle (Standard)	81 2010-2081	83RC 2030-2084	83RC 2030-2084	84RC 2040-2087	85RC 2050-2088
	Handle (Dual Schedule)	--	--	--	84RC-DS 2040-2088	--
8	Binder Posts & Screws	122FM 2020-2122	122FM 2020-2122	122FM 2020-2122	124FM 2040-2124	124FM 2040-2124
9	Trigger Control Wire Terminal (Standard - 2 ea.)	244DS 2040-2245	244 2040-2224	244 2040-2224	244 2040-2224	244 2040-2224
	Trigger Control Wire Terminal (Dual Schedule - 4 ea.)	--	--	--	244LK 2040-2246	--
10	Trigger Assembly (Standard)	91 2010-2091	92RR 2020-2093	92RR 2020-2093	94RR 2040-2098	94RR 2040-2098
11	Trigger Blades	91C 2010-2093	94RC 2040-2100	94RC 2040-2100	94RC 2040-2100	94RC 2040-2100
12	Trigger Assembly (Dual Schedule)	--	--	--	94RDS 2040-2101	94RDS 2040-2101
13	Trigger Assembly (Locking)	--	--	--	94R-L 2040-2102	94R-L 2040-2102
14	Front Cable Connector	101R 2010-2103	102 2020-2102	102 2020-2102	104 2040-2104	104 2040-2104
15	Cable Clamp	136 2060-2690	136 2060-2690	136 2060-2690	136 2060-2690	136 2060-2690
16	Front Strain Relief Spring	141-6-SPR 2010-2143	142-6-SPR 2020-2144	142-6-SPR 2020-2144	144-6-SPR 2040-2146	145-6-SPR 2050-2147
17	Cablehoz®	200 1720-2100	200 1720-2100	300 1730-2100	400 1740-2100	500 1750-2100
18	Rear Strain Relief Spring	235RSSR 2060-2035	235RSSR 2060-2035	235RSSR 2060-2035	235RSSR 2060-2035	235RSSR 2060-2035
19	Rear Case (Direct Plug)	R6RC 2060-2040	R6RC 2060-2040	R6RC 2060-2040	R6RC 2060-2040	R6RC 2060-2040
	Rear Case (Euro)	X6RC 2060-2006	X6RC 2060-2006	X6RC 2060-2006	X6RC 2060-2006	X6RC 2060-2006
20	Control Wire (Standard)	MS354-DSM 2060-2140	MS354-DSM 2060-2140	MS354-DSM 2060-2140	MS354-DSM 2060-2140	MS354-DSM 2060-2140
	Control Wire (Dual Schedule)	194DS 2040-2195	194DS 2040-2195	194DS 2040-2195	194DS 2040-2195	194DS 2040-2195
21	Rear Cable Connector (Direct Plug)	104 2040-2104	104 2040-2104	104 2040-2104	104 2040-2104	104 2040-2104
	Rear Cable Connector (Euro)	172X-M 2020-2181	172X-M 2020-2181	174X-M 2040-2181	174X-M 2040-2181	--
22	Adapter (Direct Plug)	M170-2H 2020-2165	M170-2H 2020-2165	M170-4H 2020-2166	M170-4H 2020-2166	M170-5H 2020-2167
NS	Repair/Conversion Kits	--	83R-CK 2030-2085	83R-CK 2030-2085	84R-CK 2040-2089	85R-CK 2050-2089
23	Connector Plug	Refer to Pages 87-88				
24	Conduit Assembly	Refer to Pages 125-128				
NS	Protective Cable Wrap, 50 ft (15.2 m) per box	TCR50 9900-1150				

		Classic No. 1	Classic No. 2	Classic No. 3	Classic No. 4	Classic No. 5
Applications		Light Duty Fabrication	Medium Duty Fabrication	Med/Heavy Duty Fabrication	Med/Heavy Duty Fabrication	Heavy Duty Fabrication
Standard Options	Dual Schedule				■	
	Rear Connector	■	■	■	■	■
	Knucklehead™ Flexible Conductor Tube		■		■	
Output Current		180 Amps	200 Amps	300 Amps	400 Amps	500 Amps
Duty Cycle - CO₂		60%	60%	60%	60%	60%
Wire Diameter		Up to .045" (1.2 mm)	Up to .045" (1.2 mm)	Up to 1/16" (1.6 mm)	Up to 5/64" (2.0 mm)	Up to 3/32" (2.4 mm)
Process	MIG	■	■	■	■	■
	Aluminum	■	■	■	■	
	Flux Cored Gas Shielded				■	■
	Flux Cored Self Shielded					■

For Special MIG gun configurations, including special consumables, please contact Tech Service and Support.



WeldSkill® WM MIG Gun Replacement Parts



#	Description	WeldSkill 250 Amp		WeldSkill 400 Amp		WeldSkill 500 Amp	
		Part No.	Stock No.	Part No.	Stock No.	Part No.	Stock No.
1	Nozzles	WS22 Series		WS24A Series		WS25CT Series	
2	Contact Tips	WS14 Series		WS14 Series		WS15H Series	
3	Gas Diffusers	WS52		WS54A		WS55SW	
4	Nozzle Insulators	WS32		WS34A		35CT	
5	Conductor Tubes	WM250J Series		WM400J Series		WM500J Series	
6	Gun Hanger	152	2020-2152	152	2020-2152	WM155	2050-2095
7	Handle Assembly	WM1-80	2042-2029	WM4-80	2042-2031	WM5-80	2042-2032
8	Binder Post & Screw - (2 ea. Required)	122FMS	2020-2123	122FMS	2020-2123	--	--
	Binder Post & Screw - (1 ea. Required)	--	--	--	--	122FMS	2020-2123
	Binder Post & Screw - (1 ea. Required)	--	--	--	--	124FMS	2040-2125
9	Binder Post & Screw - (2 ea. Required)	122FM	2020-2122	122FM	2020-2122	124FM	2040-2124
10	Trigger Control Wire Terminal (2 ea.)	244DS	2040-2245	244	2040-2244	244	2040-2244
11	Trigger Assembly	WM91	2010-2095	WM92	2020-2096	WM92	2020-2096
12	Trigger Blades	91C	2010-2093	92C	2020-2094	92C	2020-2094
13	Front Cable Connector	WM102	2020-2107	104	2040-2104	104	2040-2104
14	Cable Clamp	136	2060-2690	136	2060-2690	136	2060-2690
15	Front Strain Relief Spring	WM2SSR	2020-2134	WM4SSR	2040-2141	WM5SSR	2050-2096
16	Cablehoz®	200	1720-2100	400	1740-2100	500	1750-2100
17	Rear Strain Relief Spring	235RSSR	2060-2035	235RSSR	2060-2035	235RSSR	2060-2035
18	Rear Case (Direct Plug)	R6RC	2060-2040	R6RC	2060-2040	R6RC	2060-2040
	Rear Case (Euro Style)	X6RC	2060-2006	X6RC	2060-2006	X6RC	2060-2006
19	Control Wire (Standard)	MS354-DSM	2060-2140	MS354-DSM	2060-2140	MS354-DSM	2060-2140
	Control Wire (Dual Schedule)	194DS	2040-2195	194DS	2040-2195	194DS	2040-2195
20	Rear Cable Connector (Direct Plug)	104	2040-2104	--	--	--	--
	Rear Cable Connector (Euro Style)	172X-M	2020-2181	174X-M	2040-2181	176X-M	2060-2181
21	Adapter (Direct Plug)	M170-2H	2020-2165	M170-4H	2020-2166	M170-5H	2020-2167
22	Connector Plug	Refer to Pages 87-88		Refer to Pages 87-88		Refer to Pages 87-88	
23	Conduit Liners	Refer to Pages 155		Refer to Pages 155		Refer to Pages 155	

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