



Safety Data Sheet

acc. to OSHA GHS (29 CFR 1910.1200)

Printing date 11/18/2015

Reviewed on 11/18/2015

1 Identification

- **Product identifier:** Copper Alloy Welding Wire
- **Trade name:** Silicon Bronze, Aluminum Bronze Type A1 & A2, Phosphor-Bronze C, Deoxidized Copper Welding Wire
- **Other means of identification** SIB, PBC, ALB, DOC
- **SDS Number:** 0079
- **Recommended use and restriction on use**
- **Recommended use:** Metal welding.
- **Restrictions on use:** No relevant information available.
- **Manufacturer/Importer/Supplier/Distributor information**
- **Manufacturer/Supplier:**
Harris Products Group
4501 Quality Place
Mason, Ohio 45040 US
513-754-2000
- **Safety Data Sheet Questions:** salesinfo@jwharris.com
- **Arc Welding Safety Information:** www.lincolnelectric.com/safety
- **24-Hour Emergency Response Telephone Numbers:**
1-866-519-4752 (USA, Canada, Mexico only)
- **(+) 1-760-476-3962**
- **3E Company Access Code:** 333895

2 Hazard(s) identification

Classified according to the criteria of the Globally Harmonized System of Classification and Labeling of Chemicals (GHS), OSHA Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Controlled Products Regulations.

- **Classification of the substance or mixture**
The product is not classified as hazardous according to the Globally Harmonized System (GHS).
- **Additional information:**
There are no other hazards not otherwise classified that have been identified.
0 % of the mixture consists of component(s) of unknown toxicity.
- **Label elements**
- **GHS label elements** Not regulated.
- **Hazard pictograms:** Not regulated.
- **Signal word:** Not regulated.
- **Hazard-determining components of labeling:** None.
- **Hazard statements:** Not regulated.
- **Precautionary statements:** Not regulated.

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- **Additional information:**

- **Other hazards which do not result in GHS classification:**

Electrical Shock can kill. If welding must be performed in damp locations or with wet clothing, on metal structures or when in cramped positions such as sitting, kneeling or lying, or if there is a high risk of unavoidable or accidental contact with workpiece, use the following equipment: Semiautomatic DC Welder, DC Manual (Stick) Welder, or AC Welder with Reduced Voltage Control.

Arc rays can injure eyes and burn skin. Welding arc and sparks can ignite combustibles and flammable materials. Overexposure to welding fumes and gases can be hazardous. Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using this product. Refer to Section 8.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

7440-50-8	copper	75-100%
7429-90-5	aluminum metal	<15%
7440-31-5	tin	<10%
7440-21-3	silicon	<5%
7439-96-5	manganese	<5%
7439-89-6	iron	<5%
7723-14-0	phosphorus	<1%

- **Additional information:**

For the listed ingredient(s), the identity and exact percentage(s) are being withheld as a trade secret.

- **Composition comments:**

The term "Dangerous components" should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a hazard. The product may contain additional nonhazardous ingredients or may form additional compounds under the condition of use. Refer to Sections 2 and 8 for more information.

4 First-aid measures

- **Description of first aid measures**

- **General information:** No special measures required.

- **After inhalation:**

Move to fresh air if breathing is difficult. If breathing has stopped, perform artificial respiration and obtain medical assistance at once.

- **After skin contact:**

Remove contaminated clothing and wash the skin thoroughly with soap and water. For reddened or blistered skin, or thermal burns, obtain medical assistance at once.

- **After eye contact:**

Dust or fume from this product should be flushed from the eyes with copious amounts of clean, tepid water until transported to an emergency medical facility. Do not allow victim to rub or keep eyes tightly closed. Obtain medical assistance at once.

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Arc rays can injure eyes. If exposed to arc rays, move victim to dark room, remove contact lenses as necessary for treatment, cover eyes with a padded dressing and rest. Obtain medical assistance if symptoms persist.

- **After swallowing:**

Unlikely due to form of product, except for granular materials. Avoid hand, clothing, food, and drink contact with metal fume or powder which can cause ingestion of particulate during hand to mouth activities such as drinking, eating, smoking, etc. If ingested, do not induce vomiting. Contact a poison control center. Unless the poison control center advises otherwise, wash out mouth thoroughly with water. If symptoms develop, seek medical attention at once.

- **Information for doctor**

- **Most important symptoms and effects, both acute and delayed:**

Short-term (acute) overexposure to welding fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema).

Long-term (chronic) overexposure to welding fumes can lead to siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects. Refer to Section 11 for more information.

- **Danger:**

Welding hazards are complex and may include physical and health hazards such as but not limited to electric shock, physical strains, radiation burns (eye flash), thermal burns due to hot metal or spatter and potential health effects of overexposure to welding fume or dust. Refer to Section 11 for more information.

- **Indication of any immediate medical attention and special treatment needed:** Treat symptomatically.

5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:**

As shipped, the product will not burn. In case of fire in the surroundings: use appropriate extinguishing agent.

For metal fires: Use specific agents only.

- **For safety reasons unsuitable extinguishing agents:** For metal fires: Use specific agents only.

- **Special hazards arising from the substance or mixture**

Welding arc and sparks can ignite combustibles and flammable products.

- **Advice for firefighters**

- **Special fire fighting procedures:**

Use standard firefighting procedures and consider the hazards of other involved materials.

- **Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

- **Additional information:**

Read and understand American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" and National Fire Protection Association NFPA 51B, "Standard for Fire Prevention During Welding, Cutting and Other Hot Work" before using this product.

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6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures:**
If airborne dust and/or fume is present, use adequate engineering controls and, if needed, personal protection to prevent overexposure. Refer to recommendations in Section 8.
- **Environmental precautions:** Avoid release to the environment.
- **Methods and material for containment and cleaning up:**
Clean up spills immediately, observing precautions in the personal protective equipment in Section 8.
Avoid generating dust. Prevent product from entering any drains, sewers or water sources.
Pick up mechanically.
Send for recovery or disposal in suitable receptacles.
Dispose contaminated material as waste according to item 13.
- **Reference to other sections:**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling**
- **Precautions for safe handling:**
Prevent formation of dust.
Ensure good ventilation/exhaustion at the workplace.
Any deposit of dust which cannot be avoided must be regularly removed.
Read and understand the manufacturer's instruction and the precautionary label on the product. Refer to Lincoln Safety Publications at www.lincolnelectric.com/safety. See American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" published by the American Welding Society, <http://pubs.aws.org> and OSHA Publication 2206 (29CFR1910), U.S. Government Printing Office, www.gpo.gov.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and receptacles:**
Store in closed original container in a dry place. Store away from incompatible materials. Store in accordance with local/regional/national regulations.
- **Information about storage in one common storage facility:** No special requirements.
- **Further information about storage conditions:** No special requirements.
- **Specific end use(s):** No relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Exposure Guidelines:**
Threshold Limit Values (TLVs) and Biological Exposure Indices (BEIs) are values published by the American Conference of Government Industrial Hygienists (ACGIH). ACGIH Statement of Positions Regarding the TLVs® and BEIs® states that the TLV-TWA should be used as a guide in the control of health hazards and should not be used to indicate a fine line between safe and dangerous exposures. See

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Sections 2, 3, 8, 10, and 11 for information on potential fume constituents of health interest. Threshold Limit Values are figures published by the American Conference of Government Industrial Hygienists.

• **Components with limit values that require monitoring at the workplace:**

These components may be present

7440-50-8 copper

PEL (USA)	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume
REL (USA)	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume
TLV (USA)	Long-term value: 1* 0.2** mg/m ³ *dusts and mists; **fume; as Cu
EL (Canada)	Long-term value: 1* 0.2** mg/m ³ *dusts and mists; **fume, as Cu
EV (Canada)	Long-term value: 0.2* 1** mg/m ³ as copper, *fume; **dust and mists
LMPE (Mexico)	Long-term value: 0.2* 1** mg/m ³ *humo (como Cu); **polvo y niebla (como Cu)

7429-90-5 aluminum metal

PEL (USA)	Long-term value: 15*; 5** mg/m ³ *Total dust; ** Respirable fraction
REL (USA)	Long-term value: 10* 5** mg/m ³ as Al*Total dust**Respirable/pyro powd./welding f.
TLV (USA)	Long-term value: 1* mg/m ³ as Al; *as respirable fraction
EL (Canada)	Long-term value: 1.0 mg/m ³ respirable, as Al
EV (Canada)	Long-term value: 5 mg/m ³ aluminium-containing (as aluminium)
LMPE (Mexico)	Long-term value: 1* mg/m ³ A4, *fracción respirable

7440-31-5 tin

PEL (USA)	Long-term value: 2 mg/m ³ metal
REL (USA)	Long-term value: 2 mg/m ³
TLV (USA)	Long-term value: 2 mg/m ³ metal
EL (Canada)	Long-term value: 2 mg/m ³ metal
EV (Canada)	Long-term value: 2* 0.1** mg/m ³ *metal, oxide, inorg. compds.; **org. compds.: Skin
LMPE (Mexico)	Long-term value: 2* mg/m ³ *metal

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7440-21-3 silicon

PEL (USA)	Long-term value: 15* 5** mg/m ³ *total dust **respirable fraction
REL (USA)	Long-term value: 10* 5** mg/m ³ *total dust **respirable fraction
TLV (USA)	TLV withdrawn
EL (Canada)	Long-term value: 10* 3** mg/m ³ *total dust; **respirable fraction
EV (Canada)	Long-term value: 10 mg/m ³ total dust
LMPE (Mexico)	Short-term value: 20 mg/m ³ Long-term value: 10 mg/m ³ (e)

7439-89-6 iron

EV (Canada)	Long-term value: 1* 5** mg/m ³ as iron; *salts, water-soluble; **welding fume
LMPE (Mexico)	Long-term value: 1 mg/m ³

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.

Do not eat, drink or smoke when using the product. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.2, F1.3 and F1.5, available from the American Welding Society, www.aws.org.

Keep away from foodstuffs, beverages and feed.

- **Engineering controls:** No relevant information available.

- **Ventilation**

Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gases from the worker's breathing zone and the general area. Train the welder to keep his head out of the fumes. Keep exposure as low as possible.

- **Breathing equipment:**

Keep your head out of fumes. Use enough ventilation and local exhaust to keep fumes and gases from your breathing zone and the general area. An approved respirator should be used unless exposure assessments are below applicable exposure limits.

- **Protection of hands:**



Thermally-protective gloves.

Suitable gloves can be recommended by the glove supplier.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

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· Eye protection:


Wear helmet or use face shield with filter lens shade number 12 or darker for open arc processes. No specific lens shade recommendation for submerged arc processes. Shield others by providing screens and flash goggles.

· Body protection:


Protective Clothing: Wear hand, head, and body protection which help to prevent injury from radiation, sparks and electrical shock. See Z49.1. At a minimum this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Wear dry gloves free of holes or split seams. Train the welder not to permit electrically live parts or electrodes to contact skin or clothing or gloves if they are wet. Insulate yourself from the work piece and ground using dry plywood, rubber mats or other dry insulation.

- **Limitation and supervision of exposure into the environment** No special requirements.
- **Risk management measures** No special requirements.

9 Physical and chemical properties

· Information on basic physical and chemical properties
· General information
· Appearance:

Form:	Solid
Color:	Silver-colored
Odor:	Odorless
Odor threshold:	Not determined.

· **pH-value:** Not applicable.

· Change in condition:

Melting point/Melting range:	Not determined.
Boiling point/Boiling range:	Not determined.

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not determined.

· **Auto-ignition temperature:** Not determined.

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not self-igniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· Explosion limits:

Lower:	Not determined.
Upper:	Not determined.

· **Vapor pressure:** Not applicable.

· **Density:** Not determined.

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- | | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> · Relative density: · Vapor density: · Evaporation rate: | <ul style="list-style-type: none"> Not determined. Not applicable. Not applicable. |
| <ul style="list-style-type: none"> · Solubility in / Miscibility with:
 Water: | <ul style="list-style-type: none"> Insoluble. |
| <ul style="list-style-type: none"> · Partition coefficient (n-octanol/water): Not determined. | |
| <ul style="list-style-type: none"> · Viscosity:
 Dynamic:
 Kinematic: · Other information | <ul style="list-style-type: none"> Not applicable. Not applicable. No relevant information available. |

10 Stability and reactivity

- **Reactivity:** The product is non-reactive under normal conditions of use, storage and transport.
- **Chemical stability:** Stable under normal temperatures and pressures.
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **Possibility of hazardous reactions:** Reacts with strong acids and alkali.
- **Conditions to avoid:** Avoid heat or contamination.
- **Incompatible materials:** No relevant information available.
- **Hazardous decomposition products:**
Hazardous decomposition Welding fumes and gases cannot be classified simply. The composition and products: quantity of both are dependent upon the metal being welded, the process, procedure and electrodes used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being welded (such as paint, plating, or galvanizing), the number of welders and the volume of the worker area, the quality and amount of ventilation, the position of the welder's head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities.)

11 Toxicological information

- **Information on likely routes of exposure**
- **Ingestion:**
Unlikely route of exposure.
Health injuries from ingestion are not known or expected under normal use.
- **Inhalation:**
Potential chronic health hazards related to the use of welding consumables are most applicable to the inhalation route of exposure.
- **Skin Contact:** Arc rays can burn skin. Skin cancer has been reported.
- **Eye Contact:** Arc rays can injure eyes.
- **Information on toxicological effects**
- **Inhalation**
Short-term (acute) overexposure to brazing fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema). Long-term (chronic) overexposure to brazing fumes can lead to

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siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects.

- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:** None.
- **Primary irritant effect:**
- **On the skin:** No irritant effect.
- **On the eye:** No irritating effect.
- **in the respiratory system:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**

Organic polymers may be used in the manufacture of various welding consumables. Overexposure to their decomposition byproducts may result in a condition known as polymer fume fever. Polymer fume fever usually occurs within 4 to 8 hours of exposure with the presentation of flu like symptoms, including mild pulmonary irritation with or without an increase in body temperature. Signs of exposure can include an increase in white blood cell count. Resolution of symptoms typically occurs quickly, usually not lasting longer than 48 hours.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients are listed.

- **NTP (National Toxicology Program):**

None of the ingredients are listed.

- **OSHA-Ca (Occupational Safety & Health Administration):**

None of the ingredients are listed.

- **Other information relevant to carcinogenicity**

Cancerous lesions have been reported in persons exposed to arc rays.

- **Repeated dose toxicity:** No relevant information available.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity:** Based on available data, the classification criteria are not met.
- **Carcinogenicity:** Based on available data, the classification criteria are not met.
- **Reproductive toxicity:** Based on available data, the classification criteria are not met.
- **STOT-single exposure:** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure:** Based on available data, the classification criteria are not met.
- **Aspiration hazard:** Based on available data, the classification criteria are not met.

12 Ecological information

- **Persistence and degradability:**
Inorganic product, is not eliminable from water by means of biological cleaning processes.
- **Behavior in environmental systems**
- **Bioaccumulative potential:** No relevant information available.
- **Mobility in soil:** No relevant information available.
- **Additional ecological information**
- **General notes:**

Negative ecological effects are, according to the current state of knowledge, not expected.

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

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- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects:** No relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
The generation of waste should be avoided or minimized whenever possible. When practical, recycle in an environmentally acceptable, regulatory compliant manner. Dispose of non-recyclable products in accordance with all applicable Federal, State, Provincial, and Local requirements.
- **Uncleaned packagings**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|----------------------------------------------------------------------------------|-----------------|
| · UN-Number | |
| · DOT, ADR, IMDG, IATA | Not regulated. |
| · UN proper shipping name | |
| · DOT, ADR, IMDG, IATA | Not regulated. |
| · Transport hazard class(es) | |
| · DOT, ADR, IMDG, IATA | |
| · Class | Not regulated. |
| · Packing group | |
| · DOT, ADR, IMDG, IATA | Not regulated. |
| · Environmental hazards | |
| · Marine pollutant: | No |
| · Special precautions for user | Not applicable. |
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · UN "Model Regulation" | Not regulated. |

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **US Federal Regulations**

None of the ingredients are listed.

· **US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

None present or none present in regulated quantities.

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• **SARA**

• **Section 313 (TRI reporting)**

7439-96-5	manganese
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7440-50-8	copper
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7429-90-5	aluminum metal
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7723-14-0	phosphorus
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• **Section 355 (extremely hazardous substances):**

7723-14-0	phosphorus
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• **CERCLA Hazardous Substance List (40 CFR 302.4):**

7723-14-0	phosphorus
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7440-50-8	copper
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• **TSCA (Toxic Substances Control Act)**

All ingredients are listed.

• **Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**

None present or none present in regulated quantities.

• **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**

None present or none present in regulated quantities.

• **Proposition 65 (California)**

• **Chemicals known to cause cancer:**

None of the ingredients are listed.

• **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

• **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

• **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

• **Carcinogenic categories**

• **EPA (Environmental Protection Agency):**

7440-50-8	copper	D
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7439-96-5	manganese	D
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7440-66-6	zinc metal	D, I, II
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7723-14-0	phosphorus	D
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• **NIOSH-Ca (National Institute for Occupational Safety and Health):**

None of the ingredients are listed.

• **State Right to Know Listings**

• **US. New Jersey Worker and Community Right-to-Know Act**

manganese

copper

aluminum metal

tin

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silicon

phosphorus

- **Canada**
- **Canadian substance listings**

- **Canadian Domestic Substances List (DSL):**

All ingredients are listed.

- **Canada Non-Domestic Substances List (NDSL)**

None of the ingredients are listed.

- **Canadian Ingredient Disclosure list (limit 0.1%):**

None of the ingredients are listed.

- **Canadian Ingredient Disclosure list (limit 1%):**

7440-50-8 copper

7429-90-5 aluminum metal

7440-31-5 tin

7439-96-5 manganese

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

- **Date of preparation / last revision** 11/18/2015 / -

- **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

- **Sources**

Website, European Chemicals Agency (<http://echa.europa.eu/>)Website, US EPA Substance Registry Services (http://ofmpub.epa.gov/sor_internet/registry/substreg/home/overview/home.do)Website, Chemical Abstracts Registry, American Chemical Society (<https://www.cas.org>)

Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: 978-0-470-07488-6

Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaassen, Curtis D., ed., ISBN: 978-0-07-176923-5.

Safety Data Sheets, Individual Manufacturers

SDS Prepared by:

ChemTel Inc.

1305 North Florida Avenue

Tampa, Florida USA 33602-2902

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Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

Website: www.chemtelinc.com**• Disclaimer:**

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