

# **AIRCUT™ 15C**

## LIGHT DUTY

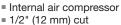
Portable plasma cutting system with built-in air compressor. This unit comes standard with a built-in air compressor. Weighs only 29 lbs (13.2 kg), almost 50% lighter than the competition. Superior cutting capacity - 1/8" (3 mm) recommended cut, 3/16" (5 mm) maximum capability. Easy to use - 120V, 15 Amp plug standard. Plug it in anywhere! Faster cut speeds - 25% more cutting power provides 25% faster cut speeds than the competition.



# **DRAG-GUN® PLUS**

# **MEDIUM DUTY**

Portable plasma cutting system with built-in air compressor and humidity removal kit. 1/2" (12 mm) cut capacity. Maximum arc visibility for excellent operator control. Condenser minimizes (condenses) moisture content in the air supply!



capacity

Convenience and portability

 Maximum arc visibility for excellent operator control

 Condenser minimizes moisture content in the air supply!



#### **PERFORMANCE**

- Maximum Cut 3/16" (5 mm)
- Recommended Cut 1/8" (3 mm)
- Output Current 15 amps Fixed

## **DIMENSIONS**

6.5" W x 9.5" H x 18" D(165 mm x 241 mm x 457 mm)

#### **WEIGHT**

- 29 lbs (13.2 kg)
- Ship Weight 38 lbs (17.2 kg)

## **INPUT VOLTAGE**

■ 120V (± 10%), Single Phase, 60 Hz., leff: 12 amps

## **DUTY CYCLE**

■ 35% @ 15A

#### **SPECIFICATIONS**

- Gas Type Air from Built-In Air Compressor
- Work Cable 19.5 ft (5.9 m)
- Input Cable 8.5 ft (2.6 m)
- Pilot CD Start
- Control Hand Torch Switch

#### **TORCH SPECIFICATIONS**

- PCH-10
- Hand 70°
- 20' (6.1 m) Leads

# **PERFORMANCE**

- Maximum Cut 1/2" (12 mm)
- Output Current 15-35 amps,
- Continuously Variable

# **DIMENSIONS**

■ 10.5" W x 11" H x 15.5" D (267 mm x 279 mm x 394 mm)

#### **WEIGHT**

- 76 lbs (34.5 kg)
- Ship Weight 85 lbs (38.6 kg)

## **INPUT VOLTAGE**

■ 230V (± 10%),Single Phase, 50/60 Hz.,Ieff: 18 amps

## **DUTY CYCLE**

■ 35% @ 35 amps

## **SPECIFICATIONS**

- Gas Type Air from Built-InAir Compressor
- Work Cable 20 ft (6.1m)
- Input Cable 10 ft (3 m)
- Pilot CD Start
- Control Hand Torch Switch
- Panel Indicators AC, Over Temp, Air, Latch

# TORCH SPECIFICATIONS

- SureLok® PCH-42ER
- Hand 70°
- 20' (6.1 m) Leads

| Part No.                             | Description   |  |
|--------------------------------------|---|--|
| SYSTEM                               |   |  |
| 1-1110-1                             | PCH-10 70° Hand Torch 20 ft (6.1 m) Leads, 120V 1 Phase |  |
| REPLACEMENT TORCH AND LEADS PACKAGES |   |  |
| 2-1020                               | PCH-10 70° Torch / 20' (6.1 m) Leads                    |  |
| <b>ACCESSORIES</b>                   |   |  |
| 7-8910                               | Cutting Guide Kit                                       |  |
| 9-1260                               | 20 ft (6.1 m) Leather Leads Cover                       |  |
| TORCH CONSUMABLES                    |   |  |
| 9-6003                               | Shield Cup  |  |
| 9-6099                               | Tip   |  |
| 9-6007                               | Gas Distributor   |  |
| 9-6006                               | Electrode   |  |

| Part No.           | Description  |
|--------------------|--|
| SYSTEM             |  |
| 1-3835-1F          | SureLok® PCH-42ER 70° Torch / 20' (6.1m) Leads,<br>230V 50/60 Hz. 1 Phase (includes power supply,<br>torch & leads, input power cable & plug, work cable<br>& clamp, 3 tips, 2 electrodes, operators manual) |
| REPLACEMENT        | TORCH AND LEADS PACKAGES   |
| 7-4220             | SureLok® PCH-42ER 70° Torch / 20 ft (6.1m) Leads   |
| <b>ACCESSORIES</b> |  |
| 7-7501             | Radius/Roller Cutting Guide Kit  |
| 9-1260             | 20 ft (6.1m) Leather Leads Cover   |
| <b>TORCH CONSU</b> | MABLES   |
| 9-6003             | Shield Cup   |
| 9-6501             | Tip - 40A  |
| 9-6542             | SureLok Electrode - 40A  |
| 9-6507             | Gas Distributor  |
| 9-8442             | Torch Head   |



# **CUTTING GUIDE KIT (DELUXE)**

## **PART NO. 7-8910**

Cuts circles from 21/8" (54 mm) to 41½" (1054 mm) with proper cutting attachments. This kit includes easy add-on attachments to fit most Victor® Thermal Dynamics® torches for precise straight line, circle cutting and beveling. Includes Carrying Case, Radius/Roller Kit (7-7501), Circle Cutting Guide (7-3291), Magnetic Pivot, Suction Pivot.



## CIRCLE CUTTING GUIDE KIT

## **PART NO. 7-3291**

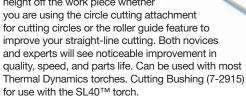
Cuts 2-1/8" (54 mm) to 27¾" (705 mm) circles (using magnetic attachment) when cutting or beveling is required. For use with most Victor Thermal Dynamics torches. Guide shown with optional pivot (7-3148).



# RADIUS / ROLLER CUTTING GUIDE KIT

#### PART NO. 7-7501

This easy-to-use guide cuts circles from 3" (76 mm) up to 28¾" (730 mm). Maintains a consistent height off the work piece whether





## STRAIGHT LINE CUTTING GUIDE

### **PART NO. 7-8911**

Introducing a new cutting guide accessory suitable for all hand torches. This versatile, straight line cutter is for hand held systems and it cuts vertical, 90° or bevel cuts. Its consistent standoff improves cut quality & maximizes overall performance. Produces more efficient straight line cuts. Lightweight, minimum set up time, and no power required. Magnetic mounts ensure placement and ease of use. Optional suction plates available for non-magnetic applications (i.e. aluminum and stainless steel). The Cutting Guide Kit includes: 4 ft (1.2 m) standard rail Torch Holder and Bushing Heavy Duty Magnets (2 ea.) Slide Assembly Wheels and Fasteners. Optional 4 ft (1.2 m) extensions (9-7971) available.





## STANDOFF CUTTING GUIDES

#### **PART NO. 9-0090**

(Cutmaster 42)

The Standoff Cutting Guide is now available for the SL40™ torch, in addition to the SL60° and SL100° torches.

PART NO. 9-0090 SL40 Torch

PART NO. 9-8251 For use with 40A tips on the SL60/SL100 Torch

PART NO. 9-8281 For use with 60-100A tips on the SL60/SL100 Torch



# **CUTTING GUIDE BUSHING**

#### **PART NO. 7-2915**

Designed to fit the SL40 torch specific to the Cutmaster 42 system. This bushing accommodates the use of the SL40 torch with the cutting guides.



# **LEATHER LEAD COVERS**

PART NO. 9-1258 15 ft (4.6 m)

PART NO. 9-1260 20 ft (6.1 m)

PART NO. 9-1270 25 ft (7.6 m)

PART NO. 9-1280 50 ft (15.2 m)

These lead covers are suitable for both 1Torch\* and SureLok\* leads. Snaps make it easy to install. For wider torches, consider snapping two covers together width wise.



# TRIGGER GUARD GUIDES

1Torch (SL60 and SL100)

PART NO. 9-8420 Short Trigger Guard

These guards offer additional protection from accidental activation or damage to the torch switch.

# REMOTE PENDANT CONTROL

**PART NO. 7-3460** 

20 ft (6.1 m)

Remote Pendant Control for your mechanized application.



# HAND PENDANT EXTENSION

**PART NO. 7-7744** 25 ft (7.6 m)