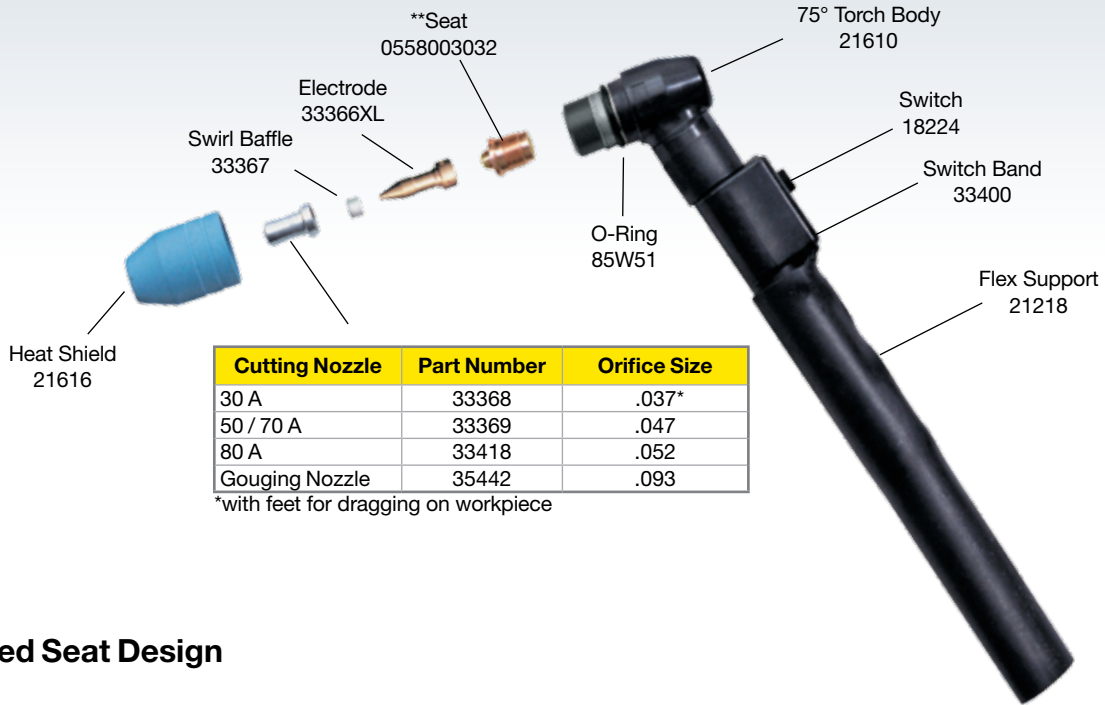


PT-27

Plasmarc Manual Cutting Torch



Cutting Nozzle	Part Number	Orifice Size
30 A	33368	.037*
50 / 70 A	33369	.047
80 A	33418	.052
Gouging Nozzle	35442	.093

*with feet for dragging on workpiece

Improved Seat Design



NOTE: New and improved PT-27 spring-loaded seat dramatically improves the torch head life by making the PT-27 resistant to damage due to improperly tightened consumables. This seat will not correct a torch head that is already burned out, but it will prevent torch head burnout on functioning torches.

NOTE: If your PT-27 torch still has the old style **valve pin, you will need to retrofit the torch to the improved seat design.

ORDERING INFORMATION

Seat and Installation Instructions (form 15-723) 0558003032
 Installation Tool 0558003027

Spare Parts Kit

Description	Part Number	21623	21624
		50 / 70 A XT PCM-875	80 A XT PCM-1125
Heat Shield	21616	2	2
Nozzles (50 / 70 A)	33369	4	-
Nozzles (80 A)	33418	-	4
Swirl Baffle	33367	1	1
Electrodes	33366XL	3	3
Fuse 15 A, 600 vdc	952137	1	1
Stand off Guide	21420	1	1
Lubricant .25 oz.	0558000443	1	1

Torches

