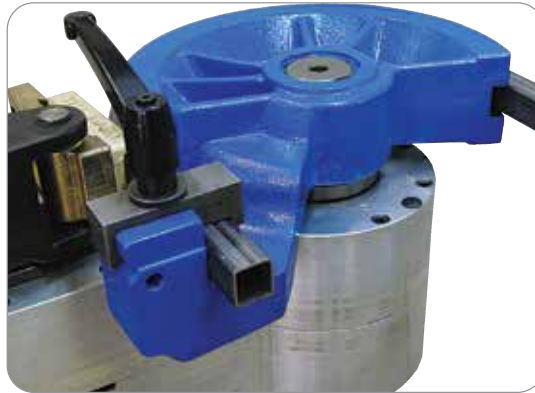




Tooling for Square Tube

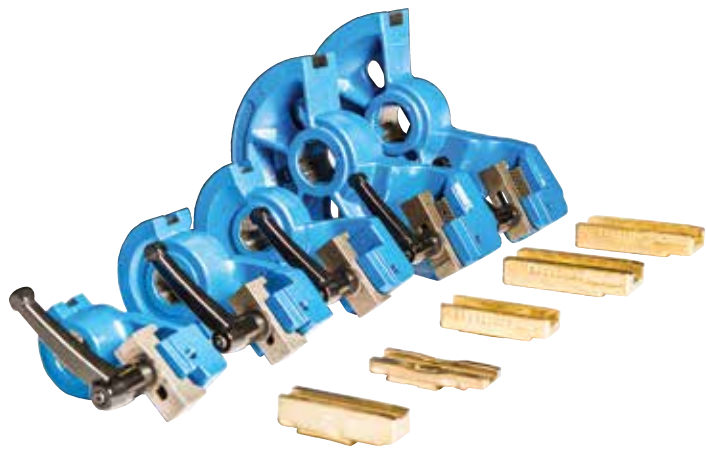


Tube Size	Outside Diameter	Wall Thickness	Minimum CLR Inch	Drive Diameter	Center Former Part#	Counterbend Die Part#
1/2"	.500	.065	1.4	40mm	1582AR0360500	1591A0500
		.049	1.8		1582AR0460500	
3/4"	.750	.120	1.8		1582AR0460750	1591A0750
		.065	2.6		1583AR0670750	
1"	1.000	.120	3.0		1583AR0761000	1591A1000
1"	1.000	.083	3.9		50mm	1585AR1001000
		.065	5.1	1587AR1301000		
		.049	5.9	1588AR1501000		
1 1/4"	1.250	.120	5.1	1587AR1301250		1591A1250
		.095	6.6	1589AR1701250		
1 1/2"	1.500	.120	5.9	1588AR1501500		1591A1500
		.095	7.4	15810AR1901500		
2"	2.000	.120	5.9	1588AR1502000		1591A2000
		.095	7.4	15810AR1902000		
2 1/2"	2.500	.125	11.8	15813AR30025-80	1591A2500	
3"	3.000	.187	13.8	15814AR35030-80	1591A3000	

**80mm drive diameter available for TB80 / TB100 / TB130
Consult factory for tooling sizes not shown.**



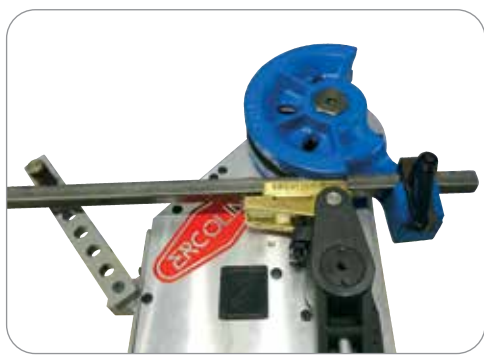
Tooling for Square Tube



Square Tube Tooling Kits

Description	Material Size	CLR -Inches-	Min. Wall	Center Former Part#	Counterbend Die Part#	Available with Ercolina Machines
TUBEKITSQ1	½"	1.8	.049	1582AR0460500	1591A0500	SB48-TC, TB60-TC TB80, TB100 TB130
	¾"	2.6	.065	1583AR0670750	1591A0750	
	1"	3.0	.120	1583AR0761000	1591A1000	
	1¼"	5.1	.120	1587AR1301250	1591A1250	
	1½"	5.9	.120	1588AR1501500	1591A1500	
TUBEKITSQ2	½"	1.8	.049	1582AR0460500	1591A0500	TB60-TC, TB80 TB100, TB130
	¾"	2.6	.065	1583AR0670750	1591A0750	
	1"	3.0	.120	1583AR0761000	1591A1000	
	1¼"	5.1	.120	1587AR1301250	1591A1250	
	1½"	5.9	.120	1588AR1501500	1591A1500	
	2"	5.9	.120	1588AR1502000	1591A2000	

Material Extraction Device for Square Tube



Part# **FP500P1-A**

Extractor plate assists in square material extraction for profiles, solid and hollow.

For use on 030 Mega Bender, TB60-TC, SB48-TC and 48 Plus models.