

COMPATIBLE WITH TWECO 400 AMP

1. NOZZLES
I.D.

A	24A-50	Nozzle Adjustable	1/2"	(12.7mm)
	24A-62	Nozzle Adjustable	5/8"	(15.9mm)
	24A-75	Nozzle Adjustable	3/4"	(19.1mm)
	24AH-50	Nozzle Adj. Heavy-Duty	1/2"	(12.7mm)
	24AH-62	Nozzle Adj. Heavy-Duty	5/8"	(15.9mm)
	24AH-75	Nozzle Adj. Heavy-Duty	3/4"	(19.1mm)
	24A-37-SS	Nozzle Adj. Short Stop	3/8"	(9.5mm)
	24A-50-SS	Nozzle Adj. Short Stop	1/2"	(12.7mm)
	24A-62-SS	Nozzle Adj. Short Stop	5/8"	(15.9mm)
	24A-75-SS	Nozzle Adj. Short Stop	3/4"	(19.1mm)
B	24AH-50-SS	Nozzle Adj. H.D. Short Stop	1/2"	(12.7mm)
	24AH-62-SS	Nozzle Adj. H.D. Short Stop	5/8"	(15.9mm)
	24AH-75-SS	Nozzle Adj. H.D. Short Stop	3/4"	(19.1mm)
	24AT-37-SS	Nozzle Adj. Tapered S.S.	3/8"	(9.5mm)
C	23-37	Nozzle Insulated	3/8"	(9.5mm)
	23-50	Nozzle Insulated	1/2"	(12.7mm)
	23-62	Nozzle Insulated	5/8"	(15.9mm)
	23-75	Nozzle Insulated	3/4"	(19.1mm)
	23H-50	Nozzle Insul. Heavy-Duty	1/2"	(12.7mm)
	23H-62	Nozzle Insul. Heavy-Duty	5/8"	(15.9mm)
	23H-75	Nozzle Insul. Heavy-Duty	3/4"	(19.1mm)
	23T-37	Nozzle Insulated Tapered	3/8"	(9.5mm)
D	23-37-F	Nozzle Insulated Flush	3/8"	(9.5mm)
	23-50-F	Nozzle Insulated Flush	1/2"	(12.7mm)
	23-62-F	Nozzle Insulated Flush	5/8"	(15.9mm)
	23-75-F	Nozzle Insulated Flush	3/4"	(19.1mm)
	23T-37-F	Nozzle Insul. Tapered Flush	3/8"	(9.5mm)
E	24CT-37-S	Nozzle Coarse Thread	3/8"	(9.5mm)
	24CT-50-S	Nozzle Coarse Thread	1/2"	(12.7mm)
	24CT-62-S+	Nozzle Coarse Thread	5/8"	(15.9mm)
	24CT-75-S+	Nozzle Coarse Thread	3/4"	(19.1mm)

2. INSULATORS

A	34A	Insulator for Adjustable Nozzles
B	34CT	Insulator for Coarse Threaded Nozzles

3. CONTACT TIPS
I.D.

A	14-23	Contact Tip	.023	(0.6mm)	.028
	14-30	Contact Tip	.030	(0.8mm)	.037
	14-35	Contact Tip	.035	(0.9mm)	.043
	14-40	Contact Tip	.040	(1.0mm)	.048
	14-45	Contact Tip	.045	(1.2mm)	.055
	14-52	Contact Tip	.052	(1.3mm)	.063
	14-116	Contact Tip	1/16"	(1.6mm)	.073
	14-564	Contact Tip	5/64"	(2.0mm)	.093
	14A-364	Contact Tip	3/64"Al.	(1.2mm)	.059
	14A-116	Contact Tip	1/16"Al	(1.6mm)	.081

3. CONTACT TIPS (CONT.)
I.D.

+ Available with spatter resis					
B	14T-23	Contact Tip Tapered	.023	(0.6mm)	.028
	14T-30	Contact Tip Tapered	.030	(0.8mm)	.037
	14T-35	Contact Tip Tapered	.035	(0.9mm)	.043
	14T-40	Contact Tip Tapered	.040	(1.0mm)	.048
	14T-45	Contact Tip Tapered	.045	(1.2mm)	.055
	14T-52	Contact Tip Tapered	.052	(1.3mm)	.063
	14T-116	Contact Tip Tapered	1/16"	(1.6mm)	.073
	14H-30				
C	14H-35*	Contact Tip H.D.	.035	(0.9mm)	.043
	14H-40*	Contact Tip H.D.	.040	(1.0mm)	.048
	14H-45*	Contact Tip H.D.	.045	(1.2mm)	.055
	14H-52*	Contact Tip H.D.	.052	(1.3mm)	.063
	14H-116*	Contact Tip H.D.	1/16"	(1.6mm)	.073
	14H-564*	Contact Tip H.D.	5/64"	(2.0mm)	.093
	14H-332*	Contact Tip H.D.	3/32"	(2.4mm)	.110
	14AH-364	Contact Tip H.D.	364"Al.	(1.2mm)	.059
	14AH-116	Contact Tip H.D.	1/16"Al.	(1.6mm)	.078

4. GAS DIFFUSERS

54A	Gas Diffuser
-----	--------------

5. CONDUCTOR TUBES

A	74A	Conductor Tube Insulation
B	63-45	Conductor Tube 45° For #3
	63-60	Conductor Tube 60° For #3
	63-80	Conductor Tube 80° For #3
	63-180	Conductor Tube 180° For #3
C	64A-45	Conductor Tube 45° For #4
	64A-60	Conductor Tube 60° For #4
	64A-80	Conductor Tube 80° For #4
	64A-180	Conductor Tube 180° For #4
D	64N	Nipple
	63J-45	Jacketed Goose Neck

MIG