



Premium High-Speed Steel

**Heavy Duty
135° Split Point
Black Oxide & Gold Finish**




Features:

- Engineered for heavy duty work, BLITZ BITS® are high performance drills for production as well as tough maintenance applications.
- Made from a premium grade of M-7 molybdenum high speed steel, which has a special black and gold surface treatment to increase lubricity and reduce friction.
- The strong web construction provides greater strength and rigidity to drill in hard to drill materials like stainless steel and titanium alloys.
- The buttressed cutting edge, with an acute rake, makes the BLITZ BIT® cut cleanly and accurately with less effort. The extra clearance behind the side margin reduces friction, enabling balanced cutting action with closer hole tolerances, at higher speeds.
- Precision ground 135° split point is self-centering and reduces thrust.
- Designed for drilling the widest range of materials like mild steel, stainless steel and non-ferrous materials.

FRACTIONAL

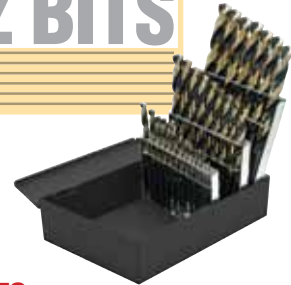
SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ALFA USA STOCK #
1/16	.0625	7/8	1-7/8	BB74101
5/64	.0781	1	2	BB74102
3/32	.0938	1-1/4	2-1/4	BB74103
7/64	.1094	1-1/2	2-5/8	BB74104
1/8	.1250	1-5/8	2-3/4	BB74105
9/64	.1406	1-3/4	2-7/8	BB74106
5/32	.1562	2	3-1/8	BB74107
11/64	.1719	2-1/8	3-1/4	BB74108
3/16	.1875	2-5/16	3-1/2	BB74109
13/64	.2031	2-7/16	3-5/8	BB74110
7/32	.2188	2-1/2	3-3/4	BB74111
15/64	.2344	2-5/8	3-7/8	BB74112
1/4	.2500	2-3/4	4	BB74113
17/64	.2656	2-7/8	4-1/8	BB74114
9/32	.2812	2-15/16	4-1/4	BB74115
19/64	.2969	3-1/16	4-3/8	BB74116
5/16	.3125	3-3/16	4-1/2	BB74117
21/64	.3281	3-5/16	4-5/8	BB74118
11/32	.3438	3-7/16	4-3/4	BB74119
23/64	.3594	3-1/2	4-7/8	BB74120
3/8	.3750	3-5/8	5	BB74121
25/64	.3906	3-3/4	5-1/8	BB74122
13/32	.4062	3-7/8	5-1/4	BB74123
27/64	.4219	3-15/16	5-3/8	BB74124
7/16	.4375	4-1/16	5-1/2	BB74125
29/64	.4531	4-3/16	5-5/8	BB74126
15/32	.4688	4-5/16	5-3/4	BB74127
31/64	.4844	4-3/8	5-7/8	BB74128
1/2	.5000	4-1/2	6	BB74129

1/16" to 5/16", 12 per envelope, 21/64" to 1/2", 6 per envelope

 Sizes 1/16" to 1/2" are available carded. See price list for details.



SETS



QTY.	SIZES	ALFA USA STOCK #
13 Pc.	1/16" - 1/4" by 64ths	BB74194
15 Pc.	1/16" - 1/2" by 32nds	BB74193
21 Pc.	1/16" - 3/8" by 64ths	BB74192
29 Pc.	1/16" - 1/2" by 64ths	BB74190
26 Pc.	Letter A - Z	BB74197
60 Pc.	Wire Gage #1 - #60	BB74191
115 Pc.	1/16" - 1/2" by 64ths, A - Z, Wire Gage #1 - #60	BB74199
29 Pc.	Drill Mug 1/16" - 1/2" by 64ths	BB74190DM

Reduced Shank Drills on Page A40